

ED50 ELECTROCHEMICAL DETECTOR OPERATOR'S MANUAL

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PRINTING HISTORY

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1 • Introduction

1.1	Overview1-1
1.2	Modes of Detection1-2
1.3	About This Manual
	1.3.1 Typefaces
	1.3.2 Safety Messages and Notes1-5
1.4	Safety Labels

2 • Description

2.1	Front Control Panel		
	2.1.1	Control Panel Display2-1	
	2.1.2	Control Panel Keypad2-2	
2.2	Rear P	anel	
2.3	Electro	onics Chassis	
	2.3.1	Connectors	
	2.3.2	Cards	
2.4	Condu	ctivity Cell	
	2.4.1	DS3 Detection Stabilizer2-12	
	2.4.2	Shielded Cell2-13	
2.5	Amper	rometry Cell	
	2.5.1	Combination pH–Ag/AgCl Reference Electrode2-15	

2.6	Functi	onal Description
	2.6.1	Operating and Control Modes2-16
	2.6.2	Local and Remote Modes
	2.6.3	Method Control2-18
	2.6.4	TTL Input Control

3 • Operation and Maintenance

3.1	Getting Ready to Run		
3.2	Initial Screens		
3.3	Selecti	ng the Control Mode	
3.4	Runnii	ng Under Direct Control (Local Mode)	
3.5	Runnii	ng Under Method Control (Local Mode)	
	3.5.1	Running a Method	
	3.5.2	Changing the Running Method	
	3.5.3	Changing a Method-Controlled Parameter	
	3.5.4	Creating a New Method	
	3.5.5	Editing an Existing Method	
3.6	Optim	izing Temperature Compensation	
	3.6.1	With a DS3 and Conductivity Cell	
	3.6.2	With a Shielded Conductivity Cell	
3.7	Wavef	forms	
3.8	Voltan	nmetry	
	3.8.1	Non-Dionex Voltammetry Cells	
	3.8.2	Recorder Connections	

	3.8.3	Programming the Voltammetry Waveform
	3.8.4	Running the Waveform
3.9	Routin	e Maintenance
3.10	Shutdo	wn

4 • Troubleshooting

4.1	No Detector Response
4.2	Low Detector Output
4.3	High Detector Output4-2
4.4	Noisy or Drifting Baseline
4.5	Tailing Peaks
4.6	Amperometry Cell pH Readout Always 7.0
4.7	Cannot Set Amperometry Cell pH Readout to 7.0
4.8	No Amperometry Cell pH Readout
4.9	Discolored pH Reference Electrode
4.10	Leaking pH Reference Electrode
4.11	Shift in Ag/AgCl Reference Potential
4.12	Liquid Leaks from the DS34-7
4.13	DS3 Temperature Inaccurate
4.14	Conductivity Inaccurate
4.15	Faulty DX-LAN Communication
4.16	Diagnostics

5 • Service

5.1	Elimin	ating Liquid Leaks5-2		
5.2	Remov	Removing Trapped Air from the Cell		
5.3	Replac	Replacing the DS3 Cell		
5.4	Calibra	Calibrating the Cell		
5.5	Polish	ng the Working Electrodes		
	5.5.1	Polishing with a Pencil Eraser (Gold Electrodes Only)5-5		
	5.5.2	Polishing with Polishing Compounds		
5.6	Replacing the pH Reference Electrode O-Ring			
5.7	Replac	ing the Main Power Fuses		

A • Specifications

A.1	Physical
A.2	Environmental A-1
A.3	Electrical
A.4	Display and Keypad A-1
A.5	Detector A-2
A.6	Conductivity Cell
A.7	Amperometry Cell
A.8	SRS Power Supply
A.9	DS3 Detection Stabilizer A-3

B • Installation

B.1	Facility	Requirements B-1	
B.2	Installation B		
	B.2.1	Power Connection	
	B.2.2	DX-LAN Interface: 10BASE-T Connections (Optional) B-4	
	B.2.3	DX-LAN Interface: BNC Connections (Optional) B-7	
	B.2.4	DS3 Detection Stabilizer Installation B-10	
	B.2.5	Shielded Conductivity Cell Installation B-10	
	B.2.6	DS3 or Shielded Cell Plumbing B-10	
	B.2.7	Amperometry Cell Installation B-18	
	B.2.8	Recorder/Diagnostic Connection	
B.3	Autom	atic SRS Power Control B-22	

C • User Interface

C.1	Operat	ional Screens C-2
	C.1.1	Menu of Screens—Conductivity C-2
	C.1.2	Main Screen—Conductivity C-3
	C.1.3	Detail Screen—Conductivity C-4
	C.1.4	Method—Conductivity C-5
	C.1.5	Menu of Screens—Integrated Amperometry C-7
	C.1.6	Main Screen—Integrated Amperometry C-8
	C.1.7	Detail Screen—Integrated Amperometry C-9
	C.1.8	Method—Integrated Amperometry C-10
	C.1.9	Waveform—Integrated Amperometry C-12

	C.1.10	Menu of Screens—DC AmperometryC-13
	C.1.11	Main Screen—DC AmperometryC-14
	C.1.12	Detail Screen—DC Amperometry
	C.1.13	Method—DC AmperometryC-16
	C.1.14	Menu of Screens—VoltammetryC-18
	C.1.15	Main Screen—VoltammetryC-19
	C.1.16	Detail Screen — VoltammetryC-20
	C.1.17	Waveform—VoltammetryC-21
	C.1.18	Module Setup
	C.1.19	Analog Out Setup
	C.1.20	Time Function InC-24
C.2	Diagno	stic ScreensC-25
	C.2.1	Diagnostic MenuC-25
	C.2.2	Power-Up ScreenC-26
	C.2.3	Elapsed TimeC-27
	C.2.4	Analog Status
	C.2.5	DX-LAN StatusC-29
	C.2.6	Keyboard TestC-31
	C.2.7	Diagnostic Tests
	C.2.8	Leak Sensor Calibration and StatusC-35
	C.2.9	Signal StatisticsC-36
	C.2.10	Calibrate Conductivity CellC-37
	C.2.11	pH CalibrationC-38

D • TTL and Relay Control

D.1	TTL and Relay Connections	. D-2
D.2	TTL and Relay Output Operation	. D-3
D.3	TTL Input Operation	. D-4
	D.3.1 TTL Input Functions	. D-4
	D.3.2 TTL Input Signal Modes	. D-5

E • Signal Processor Functions

F • Connector Pinouts

F.1	Recorder/Diagnostic Signal Pinouts F-	
	F.1.1 Signal Electrical Parameters F-2	
F.2	TTL/Relay Pinouts F-5	
F.3	DS3 Connector Pinouts—SCR F-6	
F.4	SRS Connector Pinouts—SCR F-7	
5.8	Amperometry Cell Connector Pinouts—SP F-8	
F.5	Conductivity Cell Connector Pinouts—SP F-8	

G • Reordering Information

Index

1.1 Overview

The ED50 Electrochemical Detector measures current resulting from the application of potential (voltage) across electrodes in flow-through cells. Depending on the method by which the potential is applied and the current measured, several different properties of the flowing solution can be determined. These measurements help answer the major questions analytical chemists ask: What's in it, and how much is there?

Of course, other detectors are used in high performance liquid chromatography (HPLC). The UV-visible absorbance detector dominates all other forms of detection. Sensitivity is excellent for many analytes, especially aromatic species, and transparent mobile phases are readily available. However, there are numerous analytes that have very poor absorbance and are not detected with sufficient sensitivity by UV absorbance. Most of these nonchromophoric molecules are aliphatic organic molecules and inorganic ions. Low wavelength UV detection can be used, but at a loss in selectivity. Refractive index detection can also be used. However, maintaining a stable baseline can be difficult, and RI detection is less sensitive and substantially less selective than UV detection.

Fortunately, a wide variety of nonchromophoric molecules can be detected with good or excellent sensitivity by one of several forms of electrochemical detection. These molecules include carboxylic, sulfonic and phosphonic acids; alcohols, glycols, aldehydes, and carbohydrates; primary, secondary, tertiary, and quaternary amines; sulfates, sulfoxides, thiols, sulfides, and mercaptans; and inorganic anions and cations. In addition, when compared to UV absorbance detection, electrochemical detection provides substantial improvements in sensitivity and selectivity for amine and hydroxy-substituted aromatics such as catecholamines.

Several forms of electrochemical detection have become popular for certain HPLC applications. Conductivity is the workhorse detection method in ion chromatography, just as UV detection is for HPLC. DC amperometry is the preferred method for neurochemical analyses. Pulsed amperometry is now established as the superior detection method for carbohydrates. For most of the numerous analytes listed in the previous paragraph, detection by UV-visible

absorbance is poor, while one of the three main techniques of electrochemical detection provided by the ED50 provides superior sensitivity and selectivity.

Electrochemical detection is not a substitute for UV-visible absorbance detection, but is an important complement. A liquid chromatograph equipped with both a Dionex absorbance detector and an electrochemical detector is a versatile and powerful analytical instrument.

The ED50 can be controlled locally, from the front panel, or remotely (via the Dionex DX-LANTM interface) from a host computer running PeakNet 6, Release 6.1 (or later) software.

1.2 Modes of Detection

The ED50 provides the three major forms of electrochemical detection: conductivity, DC amperometry, and integrated amperometry. Pulsed amperometry is a form of integrated amperometry.

- *Conductivity detection* is based on the measurement of the magnitude of electrical current carried by dissolved ions in an electric field.
- *DC Amperometric detection* is based on the measurement of current resulting from oxidation or reduction (electrolysis) of analyte molecules at the surface of an electrode.
- *Integrated and pulsed amperometric detection* are similar to DC Amperometry in that molecules are oxidized or reduced at the surface of an electrode. However, current is measured by integration during a portion of a repeating potential vs. time waveform.

In addition, the *voltammetry* mode is used to determine potentials used in DC and integrated amperometry.

1.3 About This Manual

Chapter 1 Introduction	Provides a brief overview of the ED50 Electrochemical Detector. Explains the meaning of safety messages and icons in the manual and safety labels on the detector.
Chapter 2 Description	Describes physical aspects of the ED50, including the front panel controls, electronics, and flow cell. Explains the detector operating modes.
Chapter 3 Operation and Maintenance	Describes operating features and how to create, edit, and run methods from the ED50 front panel. Lists routine preventive maintenance requirements.
Chapter 4 Troubleshooting	Lists possible causes of problems and step-by-step procedures to isolate and eliminate them.
Chapter 5 Service	Contains step-by-step instructions for routine service and parts replacement procedures.
Appendix A Specifications	Lists the ED50 specifications and installation site requirements.
Appendix B Installation	Describes how to install the ED50.
Appendix C Display Screens	Illustrates and describes all operating and diagnostic screens that can be displayed on the front panel.
Appendix D TTL and Relay Control	Describes the ED50 TTL and Relay control functions. Provides installation instructions.
Appendix E Signal Processor Functions	Lists the functions of the Signal Processor (SP) card.
Appendix F Connector Pinouts	Describes the pinouts for all ED50 connectors.
Appendix G Reordering Information	Lists spare parts for the detector.

1.3.1 Typefaces

- Capitalized bold type indicates a front panel button: Press **Enter** to begin running the method.
- Uppercase bold type indicates the name of a menu, the name of a screen, or an on-screen entry:

Display the **METHOD** screen.

Move the cursor to the **EDIT** field.

1.3.2 Safety Messages and Notes

This manual contains warnings and precautionary statements that can prevent personal injury and/or damage to the ED50 when properly followed. Safety messages appear in bold type and are accompanied by icons, as shown below.



Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.



Indicates that the function or process of the instrument may be impaired. Operation does not constitute a hazard.

Informational messages also appear throughout this manual. These are labeled NOTE and are in bold type:

NOTE NOTES call attention to certain information. They alert you to an unexpected result of an action, suggest how to optimize instrument performance, etc.

1.4 Safety Labels

The CE and GS safety label on the ED50 attests to compliance with the following European, EMC, and safety requirements: Council Directives 73/23/EEC and 89/ 336/EEC, EN 61010-1:1993 (safety), EN 50082-1:1992 (susceptibility), and EN 55011:1991 (emissions).

The symbols below appear on the ED50 or on ED50 labels.



2.1 Front Control Panel

The control panel on the front door of the ED50 contains the liquid crystal display (LCD), the membrane keypad, and the actuator for the main power switch. The electronics chassis, described in Section 2.3, is located behind the front door.

Power Switches

The main power switch is on a bulkhead inside the electronics chassis (in the front, left-hand corner). The actuator for the power switch is on the front door, below the control panel (see Figure 2-1). The actuator functions only when the front door is fully closed. When the door is open, press the main power switch to turn the ED50 on and off.

2.1.1 Control Panel Display

The LCD, also called the *screen*, displays ED50 status and operating information. Fields on the screen that are in reverse video (blue letters on a white background) can be edited, while normal video fields are simply informational displays.

- To adjust the screen contrast, rotate the knurled knob in the recess below the **Help** and **Menu** buttons (see Figure 2-1).
- To adjust the brightness of the screen backlight, select a different **DISPLAY PANEL BACKLIGHT** option on the **MODULE SETUP** screen (see Section C.1.18).



Figure 2-1. ED50 Front Panel

2.1.2 Control Panel Keypad

Use the keypad to directly control ED50 operation, as well as to create and modify programmed series of timed events, called *methods*. In summary:

- Press Menu to display a list of available screens.
- In the screens, only fields shown in reverse video can be edited. Other fields only display information.
- To edit a field, use the four directional arrow buttons to position the cursor in the reverse video fields. Use the numeric buttons to enter variable values.

- Use the Select ∇ and Select ∆ buttons to choose between predetermined options. Pressing a Select button increases (or decreases) a numeric value by one; holding down a Select button increases (or decreases) a numeric value continuously.
- Press **Enter** or a cursor arrow button to execute the selected value.

A high-pitched beep sounds when a button is pressed. When an error occurs, this beep is lower in frequency. The beeps can be disabled from the **MODULE SETUP** screen (see Section C.1.18).

Button	Function	
Offset	Returns the analog (recorder) output to a predetermined baseline and zeros the display. The resultant value of the offset required is displayed on the DETAIL screen. This function can be programmed in a method.	
Mark	Sends a 10% positive event mark to the analog (recorder) output. A mark is typically used to indicate a sample injection. This function can be programmed in a method.	
Insert	Inserts a new step into a method.	
	To add a new step, move the cursor to the TIME field and press Insert . A new blank step appears below the cursor position. After entering a time value, press Enter or a cursor arrow button. Insert steps in any order and they will be automatically reorganized in the correct chronological order.	
Delete	Removes the value from the current entry field. To restore the previous value, move the cursor from the field before entering a new value.	
	Pressing Delete when the cursor is in a step entry field on the METHOD screen "blanks" the step parameter value. Moving the cursor to another field does not restore the previous value; instead, the step remains blank, indicating no change from the previous step.	
To delete an entire method step:		
	 Position the cursor in the method's TIME field and press Delete. The time is removed and the help line prompts you to press Delete again to delete the step. 	
	2. Press Delete again. Or, to restore the original time and step parameters, press any button except Delete .	
	Table 2-1. Control Panel Button Functions	

Button	Function
Hold/Run	Turns the method clock off (Hold) and on (Run). This button functions only when the detector is under Method control (see Section 2.6.3).
	When the method clock is in Hold, pressing Hold/Run starts the clock at either the initial step of a new method or, if resuming an interrupted method, at the time at which the clock was put in Hold.
	When the method clock is in Run, pressing Hold/Run stops the method clock, thereby "holding" the method and freezing the current conditions.
Reset	Changes the method clock time to INIT , causing the initial conditions specified by the method to occur. This button functions only when the detector is under Method control (see Section 2.6.3).
	If the method is running, it continues running. If the method is in Hold, the method clock executes the initial conditions and holds.
Select Δ and Select ∇	When the cursor is positioned at a field with predetermined parameters, these buttons cycle through the options. In fields with predetermined numerical values, pressing Select Δ increases the value by one unit; pressing Select ∇ decreases the value by one unit. Holding down a Select button increases (or decreases) the value continuously. Press Enter or a cursor arrow button to confirm the selected value.
	The four cursor buttons move the cursor, in the direction of the arrow, to the next entry field. If there is no changeable field in that direction, the cursor moves diagonally or remains in its current location.
	In most cases, after entering a new value in an entry field, pressing an arrow button saves and/or executes the change. The exceptions are the METHOD SAVE TO field, the METHOD RUN field, any calibration command, the DIAGNOSTIC TESTS screen, and all menu screens.

Help Displays a Help screen with information pertaining to the current entry field.

Table 2-1. Control Panel Button Functions

Button	Function
Menu	Displays one of two menus, depending on the current screen:
	• From an operational screen, pressing Menu displays the MENU of SCREENS .
	• From a diagnostic screen, pressing Menu once returns you to the DIAGNOSTIC MENU ; pressing Menu again returns you to the MENU of SCREENS .
Numeric Buttons	Enters numeric values into the current entry field. The numeric buttons are 0 through 9 and the decimal.
	From a menu screen, pressing a numeric button opens the corresponding screen.
Enter	Saves and/or executes changes made in entry fields. If a menu screen is displayed, pressing Enter opens the highlighted screen.
	Table 2-1. Control Panel Button Functions

2.2 Rear Panel

The ED50 rear panel (see Figure B-1) contains fuses, connectors for line power, and a connection for the optional DX-LAN interface.

Power Entry

The power entry, fusing, and EMI filter are mounted on the rear of the 45 W power supply module. The power entry is socketed for a modular power cord (IEC 320 C13). The detector requires a grounded, single-phase power source. The detector may be operated from 85 to 270 Vac, 47 to 63 Hz power. The input power is 50 W maximum. The line voltage is automatically selected and requires no adjustments.



SHOCK HAZARD—To avoid electrical shock, a grounded receptacle must be used. Do not operate or connect to AC power mains without an earthed ground connection.

Fuses

The ED50 uses two 3.15 A fast-blow fuses (IEC 127 type 1, P/N 954745). See Section 5.7 for instructions on replacing the fuses.



For continued protection against risk of fire or shock, always replace with fuses of the same type and rating.

DX-LAN Connection (Optional)

When you order the DX-LAN network, a DX-LAN connector is factory-installed in the upper left corner of the ED50 rear panel (see Figure B-1 in Appendix B). See Appendix B for DX-LAN interface installation instructions.

External Connection Access

Connections to the front of the electronics chassis, such as TTL and relay cables, are usually routed to the back of the detector through the cable chase in the bottom of the electronics chassis. They may also be passed through slots at the front of the detector. Cables exit the ED50 through an opening in the rear panel (see Figure B-1).

2.3 Electronics Chassis

The electronics chassis is located immediately behind the front door of the ED50. The chassis contains several electronics cards (printed circuit boards) that are used to control the ED50. Various connectors on the cards allow communication between the ED50 and other [system name] modules and accessories. Figure 2-2 identifies the cards and their connectors.



Do not remove any of the electronics cards from the detector. There are no user-serviceable components on the cards. If servicing is required, it must be performed by qualified personnel following appropriate electrostatic discharge (ESD) handling procedures must be followed.



Figure 2-2. ED50 Electronics Chassis Components

2.3.1 Connectors

There are electrical connections to three cards in the ED50 electronics chassis.

- **Amperometry Cell**—Provides all connections to the amperometry cell.
- **Conductivity Cell**—Provides all connections to the conductivity cell, including temperature compensation.
- Analog Output—Provides for easy attachment of hook-up wire leads, using a small screwdriver. This connector is typically used with a recorder/integrator or diagnostic instruments. For the connector pinout descriptions, see Section F.1 in Appendix F.
- **SRS**—Provides for all connections, including power, to the Self-Regenerating Suppressor® (SRS®).
- **DS3**—Provides for all connections, including power, to the DS3 Detection Stabilizer.
- **Relay**—Provides 2 relay output connector plugs for easy attachment of hook-up wire leads, using a small screwdriver.
- **TTL Output**—Provides 2 TTL output connector plugs for connecting the ED50 to another TTL-compatible device.
- **TTL Input**—Provides 4 TTL input connector plugs for control of the detector from another TTL-compatible device. These connectors are identified as TTL1 through TTL4 on the **TIME FUNCTION IN** screen.
- **60-pin ribbon connector**—Provides the connector plug for the 60-pin ribbon cable to the ED50 front panel (display and keypad).

2.3.2 Cards

Power Supply Card

Provides 45 watts of power for the detector electronics.

Memory Card

Contains memory chips used by the CPU card.

SCR (Supply Control/Relay) Card

Interfaces to the CPU. The SCR card contains three functions:

- *16-bit Recorder Output Digital-to-Analog Converter*—Includes an electronic switch for selection of full-scale outputs of 0.01, 0.1, and 1.0 V.
- SRS Power Supply—Supplies a regulated current (set by the user) of 50, 100, 300, or 500 mA to the Self-Regenerating Suppressor. An over-voltage detector shuts off the power if the voltage exceeds 8.5 V. An over-temperature detector shuts off the power if the SRS temperature exceeds 40 °C. If either of these events occurs, the SCR card sends an "SRS Alarm" error message to the CPU.
- *DS3 Power Supply*—Supplies heating power to the DS3 Detection Stabilizer. While warming or cooling to a lower set point, a "BELOW TEMP" or "ABOVE TEMP" message is displayed. When a set point in the range of 25 to 45 °C is reached, proportional heat control maintains a constant temperature.

SP (Signal Processor) Card

Contains the digital circuitry to interface to the CPU, as well as all the analog circuitry required for the four detection modes. Appendix E lists the SP card functions.

Relay/DX-LAN and CPU Cards

The ED50 control Moduleware and BIOS reside on the CPU logic and Relay I/O cards.

- The CPU card provides control and monitoring of the other modules. A 60-pin ribbon cable assembly links the logic to the ED50 front panel display and keypad.
- The Relay I/O card provides two isolated low voltage relay outputs, two TTL outputs, and four TTL inputs.

The cards are in slot 5 of the card cage. The Relay card is a half-card which rides piggyback on the CPU card and extends over the front of slot 4.

The Relay I/O card is short enough to allow a detector interface card (P/N 044196) to be mounted behind it in slot 4. The interface card is required for communication between the ED50 and PeakNet Software.

Below the I/O connections is a multicolor LED that indicates the state of the power supply.

- A green LED indicates normal operation.
- A red or yellow LED indicates a fault. If a fault occurs, the ED50 enters its diagnostic state and no other control is permitted until the fault is corrected. Turn off the power to the ED50 for a few seconds and then turn it on again. If the power fault remains, contact Dionex.

2.4 Conductivity Cell

The flow-through conductivity cell has an active volume of about 1.0 μ L. Two 316 stainless steel electrodes are permanently sealed into the PEEK cell body. The cell constant has a nominal value of 160 cm⁻¹ and is calibrated electronically. A sensor located slightly downstream from the electrodes senses the temperature of liquid passing through the cell. The measured value is used to provide temperature compensation.

The advanced geometry of the cell provides several benefits:

- Excellent accuracy and linearity over the working range
- Efficient sweepout and low volume for low dispersion
- Reduced sensitivity to electrode surface conditions
- Low electrode mass
- Effective temperature compensation

You can order the conductivity cell installed in a DS3 Detection Stabilizer (P/N 044130) for temperature control, or installed in an electrical shield (P/N 044132) which provides no temperature control. Because the DS3 maintains a constant temperature, thus reducing the effects of variations in laboratory temperature, the DS3 is recommended for conductivity detection.

Temperature Control and Compensation

Temperature directly affects the conductivity of a solution. As conductivity increases, the effect of temperature changes becomes more pronounced. For example, building temperature control systems can cause a regular oscillation in the baseline. This, in turn, can affect the reproducibility of an analysis.

In ion chromatography, suppressing eluent conductivity minimizes the effect of temperature variation. Temperature compensation further improves baseline stability. When the conductivity cell is housed in a DS3 Detection Stabilizer, the DS3 enhances the ability of these techniques to reduce temperature effects below the detection limit.

Temperature compensation also ensures that there will be no major change in the baseline or peak heights, should it be necessary to change the DS3 operating set point. Readings will be normalized to 25 °C.

2.4.1 DS3 Detection Stabilizer

The DS3 is a temperature-controlled chamber consisting of a cast aluminum base and cover enclosed in insulating foam. The chamber houses both the conductivity cell and the eluent heat exchanger. Figure 2-3 identifies the major components of the DS3.

The DS3 provides the following benefits:

- Conductivity measurements that are nearly impervious to laboratory temperature variation
- Very low dispersion in the eluent heat exchanger
- Excellent peak height reproducibility
- Remote mounting after either the column or suppressor
- User-settable temperature

Power input to a pair of transistors on opposite sides of the DS3 heats it to a set temperature from 25 °C to 45 °C. A sensor near the heat exchanger outlet senses the eluent temperature. The ED50 circuitry compares this temperature with the user-selected temperature and adjusts the heat input in real time to hold the temperature within a few millidegrees.

The DS3 is sealed with an O-ring to trap eluent that may leak from the cell. If 5 mL of liquid accumulates, a thermistor sensor becomes immersed and signals a leak to the CPU. Any additional leakage will be discharged via the spill/overflow line. A second thermistor, above the discharge level, acts as a temperature reference for the leak sensor.



Figure 2-3. DS3 Detection Stabilizer

2.4.2 Shielded Cell

A conductivity cell installed in an electrical shield (P/N 044132) is available. The shield is a stainless steel housing that protects the cell from electromagnetic interference (EMI), but does not provide temperature control.

2.5 Amperometry Cell

The ED50 amperometry cell is a miniature flow-through cell with a titanium cell body (the counterelectrode) and a combination pH–Ag/AgCl reference electrode. The working electrode is available in four materials. Order the appropriate cell for your application:

- Amperometry cell, gold W.E. (P/N 044108)
- Amperometry cell, platinum W.E. (P/N 044109)
- Amperometry cell, silver W.E. (P/N 044110)
- Amperometry cell, glassy carbon W.E. (P/N 044111)

Oxidation or reduction of analyte molecules is accomplished by applying a potential between the working and reference electrodes. The reference electrode is chosen so that the potential difference between it and the solution is fixed by an electrochemical redox couple. Either half-cell of the pH–Ag/AgCl reference electrode may serve as the cell reference electrode. Any changes in the potential applied between the working and reference electrodes will be developed between the working electrode (where analyte reduction or oxidation takes place) and the solution. To maintain a constant potential difference between the reference electrode and the solution, the cell current must be prevented from flowing through the reference electrode. A section of the ED50 electronic circuit (the *potentiostat*) diverts the cell current through the counterelectrode. The potentiostat automatically compensates for the solution resistance between the reference electrode and the counterelectrode.

The ED50 amperometry cell is a thin-layer design. Mobile phase flows in a thin channel parallel to the surface of a flat disk electrode. The resulting smooth flow minimizes noise. The low volume $(0.2 \,\mu\text{L})$ of the channel also allows operation with high efficiency, narrow bore columns. The cell design minimizes the electrical resistance between the working electrode and the counterelectrode by locating the counterelectrode (the titanium cell body) directly across the thin-layer channel from the working electrode. This results in a wide linear dynamic range.

The counterelectrode is connected to ground by a length of titanium inlet tubing. This shunts minute electric currents that might conduct from the pump through the flow stream into the working electrode. The working electrode current is processed using low noise analog amplifiers and filters. Additional digital filtering of the analog output is available. The ED50 amperometry cell is installed directly after the column (a suppressor is generally not used). A second detector, such as the AD25 Absorbance Detector, may be installed in-line with the amperometry cell as long as the pressure at the amperometry cell inlet remains less than 700 kPa (100 psi). Because of the volume within the reference electrode section of the cell (67 μ L total cell volume), there may be some band broadening at the second detector. However, this is reduced by the precision flat-bottomed reference electrode.

2.5.1 Combination pH-Ag/AgCl Reference Electrode

The reference electrode is a standard combination pH electrode containing a glass membrane pH half-cell and a Ag/AgCl half-cell. The combination electrode monitors mobile phase pH, which is displayed on the **DETAIL** screen and is also available as an analog output. To obtain an accurate pH readout, calibrate the electrode before use from the **pH CALIBRATION** screen.

The Ag/AgCl half-cell is normally used as the cell reference electrode. The pH half-cell can be used as the reference electrode during a pH gradient, to minimize changes in the baseline. The potentials at which many redox reactions take place on metallic electrodes are pH-dependent, with the potential shifting -0.059 V per pH unit. This is especially true for metal oxide formation and reduction reactions. Since the reference potential of the pH half-cell also shifts by -0.059 V per pH unit, pH-dependent potential shifts at the working electrode are canceled.

At a mobile phase pH of 7, the reference potential of the pH half-cell is the same as that of the Ag/AgCl half-cell. As the mobile phase pH is increased, the pH half-cell potential decreases approximately 0.059 V per pH unit. For example, at a mobile phase pH of 12, the reference potential of the pH half-cell would be -0.295 V relative to the Ag/AgCl half-cell. Therefore, at pH 12, the potentials applied to the working electrode must be raised approximately 0.3 V when switching from the Ag/AgCl reference to the pH reference.

In acidic mobile phases, the reference potential of the pH half-cell is positive with respect to the Ag/AgCl half-cell, and all applied potentials must be decreased by 0.059 V per pH unit when switching from the Ag/AgCl half-cell reference to the pH reference.

2.6 Functional Description

2.6.1 Operating and Control Modes

The operating mode determines *how* the ED50 receives operating commands:

- In Local mode, the ED50 receives commands from the front control panel buttons and screens.
- In Locked Remote mode, PeakNet 6 software sends commands from the host computer via the DX-LAN interface.

The control mode determines when operating commands are executed.

- In Direct control, the ED50 executes commands immediately.
- In Method control, the ED50 executes commands according to the timed steps in a method. The method is programmed from the ED50 front panel.

The table below summarizes the various operating and control mode configurations. Select the modes from the **MAIN** screen (see Section C.1.2), **DETAIL** screen (see Section C.1.3), or chromatography software.

Operating/Control Mode	Detector Operation
Local/Direct Control	Commands are entered from the ED50 front control panel and executed immediately after being entered.
Local/Method	Commands are entered from the ED50 front control panel and executed by running a method programmed from the front panel.
Locked Remote/Direct Control	Commands are sent from PeakNet 6 and executed immediately when received.

2.6.2 Local and Remote Modes

Local Mode

When the ED50 is powered up, it is always in Local mode. In Local mode the detector accepts operating commands from two sources:

- Direct input from the front panel keypad and screens. All operating functions are available with direct input.
- TTL inputs from a remote controller (for example, a Dionex gradient pump module or an integrator). TTL signals can be used to offset the recorder, run a method, turn the SRS off and on, send a mark to the recorder, and increase the recorder range.

Locked Remote Mode

The ED50 accepts remote operating commands, via the DX-LAN interface, from a host computer. In Locked Remote mode, the front panel keypad is disabled to prevent any changes to operating parameters.

When running PeakNet 6, selecting the Connect command immediately selects the Locked Remote mode. To return the ED50 to Local mode, select the disconnect command, or turn off the ED50 power.

2.6.3 Method Control

In Method control, commands are executed according to the time-based steps specified in a method. Methods are created, edited, and saved on the **METHOD** screen. See Section 3.3 for details.

Here is a summary of basic information about methods:

- Each method can contain up to 32 separate time-based steps, including the INITial conditions and time zero (TIME = 0) steps.
- Up to 100 methods (0 through 99) can be stored in ED50 memory. Methods are retained in memory even after the power is turned off.

IMPORTANT The total number of methods that can be stored in memory depends on the length of each method and the amount of available memory; thus, the actual total may be less than 100.

- Pressing **Run** starts the method clock. From the **INIT**ial conditions, the time 0.00 step is executed as soon as Run is pressed. The remaining steps are executed according to their programmed times.
- The detector can run under method control while a method is being entered or edited.
- When changes to the currently running method are saved, only parameter changes that affect the method *after* the current time will be implemented in the current run.
- While in Method control, the following parameters cannot be changed from the ED50 front panel: analog range, offset, mark, TTL and relay settings, SRS current, and DS3 temperature.

2.6.4 TTL Input Control

TTL input signals from a remote controller, such as an integrator or other system module can control any four of the detector functions listed below. The functions are defined from the **TIME FUNCTION IN** screen (see Section C.1.20). See Appendix D for details about TTL control and connection instructions.

- OFFSET
- HOLD/RUN
- SRS OFF/ON
- METHOD NUMBER INCRement
- METHOD NUMBER DECRement
- MARK Recorder
- Increase RANGEX10

The ED50 accepts TTL signals when it is in Local or Remote mode.
3.1 Getting Ready to Run

NOTE The ED50 is designed for use with IC (ion chromatography) and HPLC (high-performance liquid chromatography) applications and should not be used for any other purpose. If there is a question regarding appropriate usage, contact Dionex before proceeding.

After installing the ED50 Electrochemical Detector, or after the detector power has been off for some time, use the following check lists to ready the detector for operation.

All Detection Modes

- Verify that all cables are correctly connected.
- Verify that the ED50 power cord is plugged into the main power.
- Press the power switch actuator on the ED50 front panel to turn on the power (see Figure 2-1).
- Verify that the ED50 passed all of its power-up tests (see Section 3.2).

Conductivity Mode

• If the conductivity cell is in a DS3 Detection Stabilizer, set the DS3 temperature from the **DETAIL** screen:

If the DS3 is not installed in an LC30 Chromatography Oven, select a temperature at least 5 °C above the highest expected ambient temperature surrounding the DS3.

If the DS3 is installed in an LC30, select a temperature at least 5 °C above the oven temperature. Do not set the oven temperature above 40 °C (104 °F).

• Turn on the DS3 power. The DS3 warms at about 1 °C/minute. After it reaches the set temperature, the baseline conductivity should stabilize.

- Turn on the SRS as soon as the proper current is determined and eluent is flowing through the suppressor at the correct rate. The suppressor may take longer to stabilize than the DS3. The drift usually decreases as SRS efficiency improves.
- While waiting for acceptable drift, you may want to select a lower sensitivity. Set the offset to 50%.
- When starting a run, if you have not already done so, select the desired sensitivity and offset. Press **Offset** before injection and during a run, also, if necessary.
- The SRS is programmed and monitored from the **DETAIL** screen. For operational requirements, review the manual shipped with the SRS.

Integrated Amperometry Mode

- Create a potential vs. time waveform or edit an existing waveform. In Local mode, do this from the **WAVEFORM** screen. Verify that the correct waveform is selected on the **MAIN** or **DETAIL** screen or, if using a method, on the **METHOD** screen.
- If necessary, calibrate the reference electrode from the **pH CALIBRATION** screen.
- Polish the working electrode (see Section 5.5).
- Verify that the cell is installed and that all tubing is properly connected.
- Turn on the pump.
- Turn on the cell and allow the baseline to stabilize. The detector output normally drifts downward for about 1 hour as the baseline stabilizes.

DC Amperometry Mode

- Enter the applied potential on the MAIN or DETAIL screen or, if using a method, on the METHOD screen.
- If necessary, calibrate the reference electrode from the **pH CALIBRATION** screen.
- Polish the working electrode (see Section 5.5).
- Verify that the cell is installed and that all tubing has been properly connected.
- Turn on the pump.
- Turn on the cell and allow the baseline to stabilize.

• When the working electrode is glassy carbon, the detector output typically drifts downward for up to one day. Setting up the ED50 the day before beginning an analysis allows enough time for the baseline noise to diminish considerably. To conserve mobile phase during this time, set the flow rate to 25% of the value required for the analysis. The ED50 will stabilize quickly once the flow rate is increased to the proper value.

3.2 Initial Screens

Each time the ED50 power is turned on, the **POWER-UP** screen is displayed. The revision codes on the **POWER-UP** screen identify the Moduleware and BIOS, in the event that service is ever needed. If the ED50 is connected to a host computer, the DX-LAN identification number is displayed, also.



Figure 3-1. Power-Up Screen

At power-up, the detector automatically begins running a series of internal diagnostic and calibration routines. If a test failure occurs, an error message informs you. Press any key to display the **DIAGNOSTIC TESTS** screen (see Section C.2.7) and learn which test failed.

If the ED50 passes all the tests, the display automatically changes from the **POWER-UP** screen to the **MAIN** screen. The **MAIN** screen shows active data in large characters for easier viewing from a distance. Because each of the ED50 detection modes requires different parameters, each mode has a unique **MAIN** screen. Figure 3-2 shows the **MAIN** screen for the Conductivity mode.



Figure 3-2. Main Screen—Conductivity

Press the **Menu** button to go to the **MENU of SCREENS**. There, begin selecting parameters for the Direct control or Method control operating mode. The operating modes are described in Section 3.4 and Section 3.5.

3.3 Selecting the Control Mode

To select the control mode from the front panel:

- 1. Go to the MAIN STATUS or DETAIL STATUS screen.
- To select the control mode, position the cursor in the control mode field (see Figure 3-3) and press Select ∆ or Select ∇ to toggle to DIRECT CNTRL or METHOD.
- 3. Press Enter.



Figure 3-3. Detail Status Screen—Local Mode, Method Control

3.4 Running Under Direct Control (Local Mode)

When the Direct control operating mode is selected, real-time commands are carried out instantly and all detector settings are in effect until you change them. Changes to parameters are executed when entered. Because there are no time-based steps, the method clock is not used. The **Hold/Run** and **Reset** buttons are not operable in Direct control.

3.5 Running Under Method Control (Local Mode)

In the Method control mode, a series of programmed timed events, known as a *method*, controls the ED50. Methods are retained in memory even when the detector power is turned off. The detection mode determines which parameters can be controlled by a method. For detailed information about method parameters, refer to the appropriate section:

- Conductivity—Section C.1.4
- Integrated Amperometry—Section C.1.8
- DC Amperometry—Section C.1.13

3.5.1 Running a Method

- 1. Go to the MAIN or DETAIL screen. If necessary, toggle from DIRECT CNTRL to METHOD and from REMOTE to LOCAL.
- 2. In the **METHOD** field, enter the desired method number and press **Enter**. (You can also select the method number from the **METHOD** screen. To do so, move the cursor to the **RUN** field, enter a method number, and press **Enter**.)
- 3. If the method clock is already running when you enter the method number, the method starts immediately. If the clock is in Hold, press **Hold/Run** to start the method.
- 4. The elapsed time on the method clock when the method begins determines where (i.e., at what step and parameters) the method begins running:
 - If the method clock is at **INIT** or time zero, the method begins running using the **INIT** condition parameters, followed by the time zero step. The remaining steps will be executed according to their programmed times.

• If the method clock is greater than zero, the method begins running using the parameters specified in the step for that elapsed time. To start the method at the **INIT** conditions, press **Reset**.

3.5.2 Changing the Running Method

To change from the method currently running and begin running a different method, enter the new method number in the **RUN** field on the **METHOD** screen and press **Enter**. The new method will begin running, using the parameters specified in the step for the current elapsed time. Press **Reset** to start the method at the **INIT** conditions.

3.5.3 Changing a Method-Controlled Parameter

There are three ways to change a method-controlled parameter:

- Edit the currently running method, then save the changes. Changes that affect the method after the current time will be implemented, or press **Reset** to restart the method at the **INIT** conditions.
- Switch to a different method.
- Abort the method, go to Direct control, and enter the new parameters directly.

3.5.4 Creating a New Method

1. Go to the **METHOD** screen for the detection mode. In the **EDIT** field, enter an unused method number from 1 through 99 and press **Enter or a cursor arrow button**. A blank method is displayed on the screen.

The first step of every method is an initial conditions step with **INIT** in the **TIME** field. The second step is always a time step with 0.00 in the **TIME** field. You cannot delete these steps, although you may change their parameters.

- 2. Enter the parameters for the initial conditions and time 0.00 steps.
 - **NOTE** The TIME field is the only field in each method step that *must* have an entered value. Leaving any other field blank indicates that there is no change from the value selected for that parameter in the preceding step.



Figure 3-4. Method Screen—Conductivity

- 3. To create a new method step, move the cursor to a blank **TIME** field, enter the time (in minutes) for the action to be performed, and press **Enter**. Enter the values for each step parameter, or leave a field blank to have the previously selected value remain in effect.
- 4. Repeat Step 3 to add additional steps. Up to 30 steps can be added after the time 0.00 step.

Sometimes a method contains more steps than can be displayed on the screen at one time. If there is a small v next to the time entry at the bottom of the screen, move the cursor *down* to view the additional steps. If there is a caret ($^{$) next to the top time entry, move the cursor *up* to view the additional steps.

5. To save the new method, move the cursor to the **SAVE TO** field, enter the number that appears in the **EDIT** field, and press **Enter**.

3.5.5 Editing an Existing Method

NOTE Once you save editing changes to a method, there is no way to recall the original method. To make experimental changes to a method while retaining the original method in its unmodified form, save the new method, or a copy of the original method, under a different method number.

You can modify an existing method by changing, adding, or deleting steps and/or parameters. If you edit a method while it is running, the changes are stored in memory when you **SAVE TO** the method number. Changes take effect as soon as they are saved.

To edit an existing method, go to the **METHOD** screen, enter the method number in the **EDIT** field, and press **Enter** or a cursor arrow button.

Follow the instructions in the sections below. When you finish, save the changes to the current method number or select a new number.

Changing Method Parameters

Move the cursor to the desired field and enter a new value, using the ED50 front panel buttons. Press **Enter** or a cursor arrow button after each editing change.

Adding a Method Step

There are two ways to add a step to an existing method:

- Move the cursor on the **METHOD** screen to any **TIME** field. Enter the time and parameters for the new step, and press **Enter** or a cursor arrow button. If necessary, the new step is moved to the correct chronological point in the method.
- Move the cursor on the **METHOD** screen to the line immediately preceding the intended location of the new step. Press **Insert** to insert a new, blank line below the cursor location. Enter the time and parameters for the new step, and then press **Enter** or a cursor arrow button.

Deleting a Method Step

Move the cursor on the **METHOD** screen to the time of the step to be deleted and press **Delete** twice.

Deleting an Entire Method

Move the cursor on the **METHOD** screen to the **EDIT** field and press **Delete** twice.

Saving a Modified Method

To *replace* the original method with a modified version, enter the number of the original method in the SAVE TO field and press Enter.

To *retain* the original method and save the modified version elsewhere in memory, enter an unused method number in the **SAVE TO** field and press **Enter**.

3.6 Optimizing Temperature Compensation

The ED50 built-in temperature compensation stabilizes conductivity readings by correcting for changes in ambient temperature that occur during a run. For more information about temperature control and compensation, see Section 2.4.

3.6.1 With a DS3 and Conductivity Cell

IMPORTANT

If the ambient temperature exceeds 45 °C, the DS3 may be permanently damaged. If the DS3 is installed in an LC30 Chromatography Oven, do not set the oven temperature above 40 °C (104 °F).

When the conductivity cell is inside a DS3 Detection Stabilizer, the temperature variations of the liquid reaching the cell should be negligible. Once you set **TEMP COMP** on the **DETAIL** screen to 1.7% per °C, it should not have to be reset.

The DS3 normally operates at a single temperature. For optimal accuracy, calibrate the conductivity cell at this temperature, using the proper temperature coefficient setting. If you select a different temperature, the temperature compensation operates on the difference and normalizes conductivity measurements to 25 °C (77 °F).

If temperature-induced baseline cycling occurs, it is probably caused by another component of the chromatography system. If the variation increases as the eluent reservoir empties, relocate the reservoir to a more temperature-stable environment and/or wrap the reservoir in insulation.

3.6.2 With a Shielded Conductivity Cell

If the conductivity cell is not inside a DS3, the baseline will drift up and down with fluctuations in laboratory temperature. This is especially noticeable when the thermostat cycles on and off in laboratories with thermostatically-controlled temperature. Selecting the proper temperature compensation factor can help to minimize the effect of temperature fluctuations.

Start by setting **TEMP COMP** on the **DETAIL** screen to 1.7%. If a sinusoidal baseline variation of the same period as the laboratory cooling or heating occurs, increase or decrease the temperature compensation setting. Continue adjusting it until you find the optimal setting; this is typically between 1.5% to 2% per °C for most systems, suppressed or not.

If you notice a slowly increasing or decreasing temperature pattern in a laboratory without a temperature control system, look for a corresponding baseline drift. If this drift occurs, adjust the temperature compensation setting until you find the optimal setting.

3.7 Waveforms

A waveform is a series of steps, defined as points on a plot of potential vs. time. Waveforms must be defined for the Integrated Amperometry and Voltammetry modes. Entering a waveform is similar to entering a method.

Figure 3-5 shows an example waveform and the waveform program that created it. In this program, the potential does not need to be entered in Step 1 because it remains the same as in Step 0. After Step 6, the waveform automatically reverts to the Step 0 potential.



Figure 3-5. Sample Waveform

3.8 Voltammetry

The Voltammetry mode is used to develop waveforms for Integrated Amperometry and to determine appropriate potentials for DC Amperometry. It is similar to Integrated Amperometry in that a repeating potential vs. time waveform is applied to the cell. It differs in that the ED50 output is the cell current, which is continuously monitored and reported as in DC Amperometry. The information gained by studying instantaneous cell current can be useful for developing waveforms for Integrated Amperometry.

With the pump on, and mobile phase and analyte flowing through the amperometry cell, results are similar to those obtained by rotated disk voltammetry in a standard beaker cell. With the flow off, rapid depletion of analyte next to the working electrode is typical of thin-layer voltammetry.

To perform cyclic voltammetry with the ED50, program a triangle wave as the waveform (see Section 3.8.3).

3.8.1 Non-Dionex Voltammetry Cells

You may use cells other than the ED50 flow-through cell, so long as you install them correctly. For instance, Cypress Systems, Inc.¹ provides a low volume (several mL) voltammetry cell. Because the working electrodes of the Cypress cell have a diameter of 1 mm, equal to that of the ED50 cell working electrodes, current magnitudes obtained from the two cells are comparable.

The following procedure explains how to connect the Cypress Systems cell electrodes to the ED50 pre-amp board. This setup requires a special cable (P/N 049161), available from Dionex.

- 1. Disconnect the ED50 cell from the chromatograph. Remove the reference electrode and store it in a solution of saturated KCl. (The soaker bottle originally supplied with the reference electrode is convenient.)
- 2. Remove, rinse, and store the working electrode.

 1. Cypress Systems, Inc.
 Phone: 913-842-2511

 P.O. Box 3931
 Toll-Free:800-235-2436

 Lawrence, KS 66046 USA
 FAX:913- 832-0406<P255D</td>

- 3. Rinse the cell flow path to prevent mobile phase from precipitating in the cell. Dry the cell.
- 4. Attach the special cell cable (P/N 049161) to the pre-amp board as follows:
 - a. Plug the two-pin socket of the cable into the working electrode connector (J1) on the board. The connector can be attached in either direction.
 - b. Plug the three-pin socket of the cable into the reference electrode connector (J2). The actual connection is to the center pin, so the connector can be attached in either direction. Because there is no connection to the pH input, disregard the pH readings reported by the detector.
 - c. Attach the spade lug (counterelectrode) to the cell body, using the cell cover thumbscrew.
- 5. Attach the three pins on the other end of the special cell cable to the cell electrodes, as follows:

Black:	Working Electrode	
White:	Reference Electrode	
Red:	Counterelectrode	

3.8.2 Recorder Connections

Cell current is monitored in the Voltammetry mode by connecting the ED50 analog output to a recording device. Use the recorder negative and positive connections on the SCR (Supply Control/Relay) card (pins 1 and 2). See Section F.1 of Appendix F for the Recorder/Diagnostic Signal pinouts.

Data output from cyclic voltammetry is traditionally plotted as current vs. potential, rather than time. This is accomplished by connecting the Amperometry Cell Drive output on the SCR card (pin 7) to the X axis of an X-Y recorder, oscilloscope, or a computer equipped with A/D conversion and X-Y plotting software. Note that PeakNet Software does not currently support the Voltammetry mode.

NOTE The cell drive output polarity is reversed. Connect the negative input from the recording device to pin 7, and the positive input to pin 10.

To place zero current in the middle of the Y axis, set the **ZERO POSITION** on the **ANALOG OUT SETUP** screen to 50%. Select the most sensitive setting for the range that keeps the current on scale; a less sensitive analog output range may produce an output with excessive digital steps.

3.8.3 Programming the Voltammetry Waveform

Voltammetry waveforms are defined by points on an X-Y graph of potential vs. time, as in Integrated Amperometry. The ED50 includes one Voltammetry waveform program. To create a different waveform, edit this program from the **WAVEFORM** screen.

VOLTAMMETRY WAVEFORM SAVE				
STEP	TIME (sec)	POT	TENTIAL (V)	
0	0.00	+	0.10	
1	0.30			
2	0.50			
3	0.51	+	0.60	
4	0.60 V	-	0.30	
Help Message				

Figure 3-6. Waveform Screen

Cyclic voltammetry programs consist of three steps, each with a time and a potential. The first step is always at time zero. Since this cannot be changed, the first value you enter will be the first potential. The first and third steps have the same potential. To create a new waveform step, enter the time first, and then the potential.

In the Voltammetry mode, the ED50 measures and reports the current every 10 ms. Since the change in potential during each measurement period must be equal, the available potentials are limited to ensure that the potential change is an integer number of mV per 10 ms. (The slowest scan rate is therefore 1 mV per 10 ms, or 0.1 V/s.) If the potential you enter results in a noninteger change, the ED50 will substitute the closest acceptable potential. You may want to use the **Select** Δ or **Select** ∇ buttons to find available potentials.

To calculate the time for the second step of the waveform, divide the total voltage scanned by the desired sweep rate. Enter the remaining times and potentials, in sequence, until the waveform is complete. Be sure to save these editing changes before exiting the **WAVEFORM** screen.

Figure 3-7 shows an example of a triangle wave used in cyclic voltammetry. In this example, the potential is cycled between -0.80 and +0.60 V at a sweep rate of 0.1 V/s.



Figure 3-7. Cyclic Voltammetry Example

The first waveform step at 0.00s is the initial potential of -0.80 V. To calculate the time for the second step, divide the total voltage scanned by the desired sweep rate:

 $\frac{TotalVoltageScanned}{SweepRate} = \frac{1.4V}{0.1V/s} = 14s$

The time for the second step is 14 s. The third step is an equal interval later, or 28 s.

3.8.4 Running the Waveform

When the cell is turned on, the ED50 applies the initial potential programmed at time zero. At that point, you may do any of the following:

- To begin the waveform, press **Run**.
- To freeze the scan at the current potential, press **Hold**. Press **Run** to continue from that point.
- To return to the initial potential without stopping the scan, press **Reset**.
- To return to the initial potential and hold at that potential, press **Hold** and **Reset**, in that order.

3.9 Routine Maintenance

This section describes routine maintenance procedures that can be performed by the user. Any other maintenance procedures must be performed by qualified Dionex personnel.

NOTE The ED50 electronic components are not customerserviceable. Repair of electronic components must be performed by Dionex.

• Periodically check liquid line connections to the cells (inside the chromatography module) for leaks and clean up any spills.

The ED50 amperometry cells are designed to require minimal maintenance. If you observe the following precautions, the working electrode should rarely require polishing.

- To prevent electrode contamination:
 - a. Run only clean, filtered samples.
 - b. Prepare all eluents with high purity deionized water.
 - c. Avoid contamination of the cell with incompatible eluents.

Never apply potential to the electrode unless a stream of eluent or water is flowing through the cell.

- Be careful to keep the polished surface of the amperometry cell body clean and dry. The gold, spring-loaded working electrode contact must also remain clean and dry. If a salt bridge forms, it can cause an electrical short between the working electrode contact and the cell body.
- Over the lifetime of the working electrode, it is normal for the surface to gradually become pitted. However, if the electrode becomes discolored or if you notice a degradation in performance (baseline noise, tailing peaks, etc.), polish the electrode as instructed in Section 5.5.

3.10 Shutdown

• Whenever the amperometry cell is not being used, remove the pH reference electrode and store it in a solution of saturated KCl, as instructed in the procedure below. If the reference electrode is left in the cell and mobile phase is not being pumped through the cell, the reference electrode frit may partially dry out. If this occurs, regenerate the electrode by soaking it in a solution of 1 M KCl plus 1 M HCl.

Storing the amperometry cell:

- 1. Prepare a saturated solution of KCl in deionized water.
- 2. Remove the cap of the soaker bottle in which the electrode was shipped.
- 3. Fill the soaker bottle at least three-fourths full with the prepared KCl solution.
- 4. Remove the pH reference electrode from the cell.
- 5. Slip the electrode through the hole in the soaker bottle lid until the electrode cap bottoms out on the top of the lid.
- 6. Screw the soaker bottle lid, with the electrode attached, onto the soaker bottle.
- 7. Store the assembly in the original shipping box.

This chapter is a guide to troubleshooting problems that may occur while operating the ED50 Electrochemical Detector. Turn to the section that best describes the operating problem. There, the possible causes of the problem are listed in order of probability, along with the recommended courses of action. For additional help, refer to Appendix C for instructions on running the ED50 diagnostics program.

If you are unable to eliminate a problem, contact Dionex. In the U.S., call 1-800-346-6390 and select the Technical Support option. Outside the U.S., call the nearest Dionex office.

4.1 No Detector Response

• Cell is off

Turn on the cell (from the MAIN or DETAIL screen).

• Analog output range set too high; although the display indicates a response, no recorder response observed

Select a more sensitive analog output range.

• Wrong full-scale output (or no full-scale output) selected

Select 0.01, 0.10, or 1 volt full-scale.

• No flow from pump

Check the pressure reading on the pump to verify that the pump is on.

• Detector offset out of range

Press **Offset** on the ED50 front panel.

4.2 Low Detector Output

• Analog output range set too high; although the display indicates a response, no recorder response observed

Select a more sensitive analog output range.

• Insufficient sample injected

Increase the injection size or concentration.

• (Conductivity mode)—Cell out of calibration

Recalibrate the conductivity cell (see Section 5.4).

• (DC Amperometry and Integrated Amperometry modes)— Working electrode fouled

Polish the working electrode (see Section 5.5).

4.3 High Detector Output

• Auto offset not activated recently

Press **Offset** on the ED50 front panel before making an injection.

• (Conductivity mode)—Regenerant fails to suppress background

Use a higher regenerant flow rate.

• (Integrated Amperometry mode)—Excessive number of integration periods

Integration periods were not properly deleted during editing; delete any unnecessary integration periods now.

• (DC Amperometry and Integrated Amperometry modes)— Amperometry cell working electrode shorted to counterelectrode

Polish the working electrode (see Section 5.5). Remove any precipitate on the counterelectrode by cleaning the spot directly opposite the working electrode with a wet paper towel and coarse polishing compound (P/N 036319).

4.4 Noisy or Drifting Baseline

• Flow system leak ahead of cell; erratic baseline

Check all fittings and liquid lines for leaks. Tighten or, if necessary, replace all liquid line connections. If the connections are made with ferrule fittings, first refer to *Installation of Dionex Ferrule Fittings* for tightening requirements.

• Pump not properly primed

Prime the pump as instructed in the pump manual.

• Rapid changes in ambient temperature

Direct heating and air conditioning vents away from the cell.

Install the cell in an LC30 Chromatography Oven.

• Insufficient system equilibration following any changes to operating parameters; especially apparent when operating at high sensitivities

Allow longer system equilibration before beginning operation.

• (Conductivity mode)—Air trapped in cell; excessive regular pulses in baseline

Remove the trapped air (see Section 5.2). To prevent air from becoming trapped in the cell in the future, increase backpressure on the cell by lengthening the waste line.

• (Conductivity mode)—Inappropriate suppressor operating conditions

Refer to the suppressor manual for the correct operating conditions.

• (Conductivity mode)—Temperature compensation setting not optimized

Optimize the selected setting (see Section 3.6).

Purchase a cell with a DS3 Detection Stabilizer (P/N 044130).

• (DC Amperometry and Integrated Amperometry modes)—Frequent, random spikes in the baseline

The reference electrode is plugged. First, try regenerating the reference electrode frit by soaking the electrode in a solution of 1 M KCl plus 1 M HCl. If this does not eliminate the spiking, replace the electrode (P/N 046333).

• (DC Amperometry and Integrated Amperometry modes)—Regular baseline oscillation on high-sensitivity ranges

Reconnect the short length of titanium tubing to the cell inlet.

• (DC Amperometry and Integrated Amperometry modes)—Dirty or pitted working electrode

Polish the working electrode (see Section 5.5).

• (Integrated Amperometry mode)—Regular baseline oscillations

The water used to prepare the eluent contains trace sugar contaminants. Remake the eluent, using high purity DI water containing no contaminants.

4.5 Tailing Peaks

• (DC Amperometry and Integrated Amperometry modes)—Dirty or pitted working electrode

Polish the working electrode (see Section 5.5).

4.6 Amperometry Cell pH Readout Always 7.0

• Short circuit in pH reference electrode

Check connections to the cell pre-amp board.

Look for salt on the cell pre-amp board.

Replace the pH reference electrode (P/N 046333).

4.7 Cannot Set Amperometry Cell pH Readout to 7.0

• Inaccurate calibration buffer

Use a pH meter to check the pH of the buffer.

• Contaminated pH reference electrode

Soak the reference electrode in a solution containing 1 M KCl and 1 M HCl. Replace the electrode (P/N 046333).

4.8 No Amperometry Cell pH Readout

• Disconnected or broken pH electrode wire(s)

Fix the connections or replace the electrode (P/N 046333).

• Uncalibrated pH electrode

Calibrate the pH reference electrode from the **pH CALIBRATION** screen.

4.9 Discolored pH Reference Electrode

This is not a problem; although the electrode normally becomes discolored from prolonged use at high pH, the change in color does not impair its correct functioning. The reference electrode is a consumable item which typically lasts 6 months in normal use (see Section 4.11).

4.10 Leaking pH Reference Electrode

• Defective pH reference electrode

Replace the pH reference electrode O-ring (see Section 5.6).

4.11 Shift in Ag/AgCI Reference Potential

Faulty reference electrode

A shift in reference potential causes a shift in the effective potential applied to the working electrode. For example, an applied potential of 0.1V, using an electrode with a shift of 50 mV, is equivalent to an applied potential of 0.15V for a new reference electrode with no shift.

Following the steps below, measure the Ag/AgCl reference electrode potential shift by comparing it to the potential shift of a new electrode. It is convenient to keep a spare reference electrode (P/N 046333) on hand for this purpose.

- 1. Turn off the cell.
- 2. Remove the reference electrode from the cell body, unplug the electrode, and rinse it in deionized water.
- 3. Locate the reference electrode connector (J2) on the cell pre-amp board. Short the two pins of the connector together, using a short piece of wire or a metal clip. **Do not allow the wire or metal clip to contact the cell body or any other conductor.**
- 4. Select **CAL** on the **pH CALIBRATION** screen and press **Enter**. When the "pH 7 Calibration Complete" message appears, remove the wire or clip from J2.
- 5. Connect the reference electrode being tested to J2 by turning the electrode at right angles and plugging the center connector of the three-connector socket into the pin labeled "pH."
- 6. Connect the new reference electrode to J2 by turning the electrode at right angles and plugging the center connector of the three-connector socket into the pin labeled "Ag."
- 7. Immerse both reference electrodes in a saturated solution of KCl.
- 8. When the pH reading has stabilized, calculate the difference in potential between the two reference electrodes, using the following equation:

 $Difference(Volts) = (7 - pHreading) \times 0.06$

For most applications, a difference of less than 50 mV is insignificant. Therefore, the electrode can still be considered good if the voltage difference is less than 50 mV. If the difference is greater than 50 mV, try regenerating the electrode by soaking it in a solution of 1M KCl plus 1M HCl. If this does not reduce the potential shift, replace the electrode.

4.12 Liquid Leaks from the DS3

When a leak is detected, the DS3 leak sensor signals the CPU. If more than 5 mL of liquid accumulates in the DS3, the excess will be drained via the spill overflow line (see Figure 2-6).

• Loose or defective fittings, or overpressurization caused by a restriction

Check the waste line for blockage; a trapped particle can plug the line, causing a restriction and/or leak. If necessary, clear the waste line by reversing the direction of flow.

Make sure the plumbing downstream from the DS3 is clear; a blockage in the plumbing may overpressurize the DS3, causing it to leak.

Make sure the downstream backpressure coils are appropriate for the operating flow rate (see Section B.2.4).

Follow the steps below to disassemble the DS3 and inspect it for the source of the leak. Test and dry the DS3 before reassembly.

- 1. Turn off the ED50 power.
- 2. Disconnect the DS3 cables.
- 3. Disconnect the DS3 inlet and outlet lines. Do not misplace the ferrule fittings at the end of the tubing (see Figure 4-1).
- 4. Remove the DS3 by lifting it upward and then pulling it away from its mounting location. Place the DS3 on the workbench.
- 5. Open both latches on the DS3 and carefully lift off the top half of the cover, along with its insulating foam insert, exposing an aluminum box (see Figure 4-1).
- 6. Remove the box from the bottom half of the cover.
- 7. Remove the four Phillips screws securing the top of the box to its bottom plate. Carefully separate the two parts, exposing the cell (see Figure 4-2)7. Lay the top aside, being careful not to pull or stress the group of wires that connect the two parts.

- 8. Check the inlet and outlet cell fittings for leaks. Tighten or replace if necessary.
- 9. Dry the DS3, test for leaks, and reassemble. Make sure the foam insert is adjusted evenly around the various DS3 components, with no pinching or folding. Check that the top and bottom inserts meet on all sides before latching the cover.



Figure 4-1. DS3 Exploded View



Figure 4-2. DS3 Interior Components

• Liquid seeping from around cell cables

The cell is inoperable and should be returned to Dionex for repair or exchange. Contact Dionex for assistance.

4.13 DS3 Temperature Inaccurate

"DS3 SET POINT XX C READY" message displays continuously

The control sensor may be faulty. Remove the cover of the DS3 and measure the temperature of the aluminum housing, using any surface thermometer. The cell sensor can be read on the detector and should be within 1 or 2 degrees of the DS3 set point temperature.

• "DS3 SET POINT XX C UNDER TMP" or "DS3 SET POINT XX C OVER TMP" message displays continuously

Verify that the set temperature is at least 5 °C above or below the external DS3 temperature. Allow 30 to 60 minutes for the DS3 to heat or cool.

At high flow rates and temperature settings much over ambient, the DS3 requires more time to heat. In extreme cases, such as a cold room and a high DS3 set point, the DS3 may not be able to reach the set point temperature.

• DS3 does not heat

Remove the cover and inspect the DS3 for broken or shorted wires or moisture bridging the control thermistor. If a wire is broken or shorted, replace the wire or contact Dionex for assistance. If a leak has caused a short, fix the leak and dry the control sensor.

• "DS3 SET POINT XX C READY" message displays intermittently

Check that the heater transistors are snug and the control sensor has not been pulled out of the heat exchanger plate.

4.14 Conductivity Inaccurate

• Cell constant reported on CONDUCTIVITY CALIBRATION screen after cell calibration is not 130 to 190 μS

The DS3 has not reached its set point temperature. Set the intended operating temperature and wait until 5 minutes after the "NOT READY" message is displayed, or until the reading is stable.

Make sure the selected temperature compensation setting is 1.6%/°C. Except at 25 °C, an incorrect temperature compensation setting can cause an incorrect reading.

The 1 mM KCl calibration solution is spoiled, or there was a mixing error. Make fresh solution.

The electrodes are fouled by grease, precipitate, etc. Flush with a suitable solvent, such as acid, and then flush with 1 mM KCl until the reading is stable.

There are internal leaks, broken or shorted cell or sensor wires. Check the sensor by comparing the cell temperature readout with the actual DS3 temperature. If necessary, return the cell to Dionex for repair. **Do not remove the cover plate; this will break the hermetic seal and void your warranty.**

• Cell temperature readout deviates by more than 2°C from DS3 set temperature

This indicates a serious cell or DS3 sensor problem. Contact Dionex for assistance.

4.15 Faulty DX-LAN Communication

DX-LAN interface incorrectly installed

See Section B.2.2 for 10BASE-T connection instructions or Section B.2.3 for BNC connection instructions.

4.16 Diagnostics

NOTE Before running the ED50 diagnostics, use the troubleshooting information in this chapter to isolate non-electronic problems.

The ED50 Moduleware includes several diagnostic tests of the electronics. To access these, select the **DIAGNOSTIC MENU** from the **MENU of SCREENS**. All of the diagnostic screens are described in Appendix C.



Figure 4-3. Diagnostic Menu Screen

This chapter describes routine service procedures that the user can perform. All other procedures must be performed by Dionex personnel.

NOTE The ED50 electronics components are not customerserviceable. Repair of electronics components must be performed by Dionex.



The CPU card contains a lithium battery. If the CPU card is replaced, dispose of the used battery according to the manufacturer's instructions.

Before replacing any parts, refer to the troubleshooting information in Chapter 4 to isolate the cause of the problem. To contact Dionex in the U.S., call 1-800-346-6390 and select the Technical Support option. Outside the U.S., call the nearest Dionex office.

Substituting non-Dionex parts may impair ED50 performance, thereby voiding the product warranty. Refer to the warranty statement in the Dionex Terms and Conditions for more information.

5.1 Eliminating Liquid Leaks

The PEEK version of the ED50 is plumbed with 1.60-mm (1/16-in) PEEK tubing, Dionex ferrule fittings (P/N 043276), and 10-32 fitting bolts (P/N 043275). For tightening requirements, see *Installation of Dionex Ferrule Fittings*.

5.2 Removing Trapped Air from the Cell

Air bubbles in the cell can cause regular pulsations of the baseline, random noise, and low readings. Air may have been introduced in the columns during installation, or may result from outgassing of the mobile phase. Connecting a backpressure line to the cell applies enough backpressure to shrink bubbles, thereby allowing them to pass more easily through the cell.

- 1. Connect a piece of 0.25-mm (0.010-in) ID tubing (P/N 042690), with fittings on both ends, to the cell outlet. Make the line 1 m long for a flow rate of 1.0 mL/min, 2 m for 0.5 mL/min, etc.
- 2. Use tubing with an inner diameter of at least 1mm (0.04 in) the rest of the way to the waste container. Use a union (P/N 042627) to connect the backpressure line to the waste line.

IMPORTANT

Make sure the added backpressure does not exceed 0.20 MPa (30 psi). Avoid large increases in flow rate that would result in more than 1.4 MPa (200 psi) being applied to the cell.

5.3 Replacing the DS3 Cell

Follow the steps below to disassemble the DS3 and replace the cell. After replacing the cell you must recalibrate it (see Section 5.4).

- 1. Turn off the ED50 power.
- 2. Disconnect the DS3 cables.
- 3. Disconnect the DS3 inlet and outlet lines. Do not misplace the ferrule fittings at the end of the tubing (see Figure 5-1).
- 4. Remove the DS3 by lifting it upward and then pulling it away from its mounting location. Place the DS3 on the workbench.
- 5. Open both latches on the DS3 and carefully lift off the top half of the cover, along with its insulating foam insert, exposing an aluminum box (see Figure 4-1).

- 6. Remove the box from the bottom half of the cover.
- 7. Remove the four Phillips screws securing the top of the box to its bottom plate. Carefully separate the two parts, exposing the cell (see Figure 5-1). Lay the top aside, being careful not to pull or stress the group of wires that connect the two parts.
- 8. Disconnect the grounding strap. Remove the two cell mounting screws.
- 9. Rotate the cell inlet tube fitting counterclockwise. Let the cell body back away from the fitting until the fitting threads are fully disengaged. **Do not lose the ferrule**.
- 10. Check that the end of the inner Tefzel tubing is flush with the end of the plastic sleeve. If necessary, trim the sleeve slightly to prevent dispersion. Push the tubing into the new cell until it bottoms out in the hole; then, hold the tubing in place while tightening the nut.
- 11. After testing for liquid leaks, dry the DS3 and reassemble. Make sure the foam insert is adjusted evenly around the various components, with no pinching or folding. Before latching the cover, make sure the top and bottom inserts meet on all sides.
- 12. Reconnect the DS3 cables and turn on the ED50 power. Calibrate the cell constant (see Section 5.4).



Figure 5-1. DS3 Interior Components

5.4 Calibrating the Cell

Every conductivity cell is calibrated before it is shipped from the factory. The cell calibration constant is recorded on a tag attached to the cell cable, and is also stored in permanent detector memory for use when calculating the measured conductivity.

The calibration constant normally should be recalibrated every six months. To check the value entered in memory, select **CALIBRATE CD CELL** from the **DIAGNOSTIC MENU** to display the **CALIBRATE CONDUCTIVITY CELL** screen. If the cell calibration constant shown on the screen does not match the value recorded on the tag, do one of the following:

If this is a replacement cell, enter the calibration constant value from the tag into the screen field.

If the cell has been in use for some time, calibrate the cell at 147.00 μ S/cm. This automatically enters a new value for the cell calibration constant into ED50 memory.

To calibrate the cell at 147.00 μ S/cm, follow the steps below.

- 1. Disconnect the pump output line from the LC10 Chromatography Organizer, LC20 Chromatography Enclosure, or LC30 Chromatography Oven.
- 2. Connect the pump output directly to the inlet of the DS3 or the shielded cell.
- 3. Pump 0.001 M KCl calibration solution through the cell. Conductivity is slightly flow-rate sensitive, so select the flow rate used in the majority of your applications.
- 4. Set **TEMP COMP** on the **DETAIL** screen to 1.7%.
- 5. If using a DS3, set **DS3 SETPOINT** on the **DETAIL** screen to the intended operating point. Wait until the "DS3 READY" message appears.
- 6. Wait until the conductivity reading stabilizes (within 0.1 μ S), and then, on the **CALIBRATE CONDUCTIVITY CELL** screen, select **CAL** and press **Enter** to calibrate the cell.
- 7. After calibration, the conductivity reading should be exactly $147.00 \,\mu$ S/cm. A new value for the cell constant is shown on the **CALIBRATE CONDUCTIVITY CELL** screen; this value is also entered in memory.
- 8. Flush the KCl solution from the system by pumping deionized water through the DS3 or cell lines. When the conductivity reading drops to near zero, stop the pump.
- 9. Disconnect the pump from the DS3 or shielded cell.
- 10. Reconnect the pump to the chromatography module.
- 11. Reconnect the liquid line from the suppressor outlet to the cell inlet.
- 12. Reset **TEMP COMP** to the optimal value for the eluent.
- 13. Set the pump to a flow rate that is appropriate for the system in use.

5.5 Polishing the Working Electrodes

Polish all working electrodes with fine polishing compound before initial installation in the amperometry cell. Later, if you observe high background current, a decrease in sensitivity, or other degradation in detector output, polish the working electrode to clean it and restore performance.

- Section 5.5.1 describes a mild cleaning procedure for *gold working electrodes only*. If this procedure is not effective, go on to Section 5.5.2.
- Section 5.5.2 describes a more aggressive cleaning procedure, in which the electrode is cleaned with fine and coarse polishing compounds. Since the cell may need at least 12 hours to re-equilibrate after polishing, perform this procedure only when essential. This procedure applies to all ED50 working electrodes.
- To polish electrodes with fine polishing compound before initial installation in the amperometry cell, follow the instructions in Section 5.5.2.

5.5.1 Polishing with a Pencil Eraser (Gold Electrodes Only)

- 1. Unscrew the wing nuts holding the working electrode to the cell body, and carefully separate the parts. Handle the cell gasket and the inside surfaces of the cell carefully, to prevent scratches which may subsequently cause leaks.
- 2. Rub the electrode surface with the pink eraser (P/N 049721) provided in the polishing kit (P/N 036313) until all traces of discoloration have been removed from the electrode.

- 3. Rinse the electrode thoroughly with water. Wipe the surface with tissue to remove any remaining traces of eraser.
- 4. Reassemble the cell. Reapply the potential to the electrode and equilibrate for 1 to 2 hours while eluent flows slowly through the cell.
- 5. If detector performance does not improve, clean the electrode with fine polishing compound (P/N 036318). If you notice a noisy baseline or tailing peaks, first polish the electrode with coarse polishing compound (P/N 036319), followed with fine polishing compound. See Section 5.5.2 for instructions.
- 6. After carefully removing all traces of polishing compound, reassemble the cell. Resume eluent flow for re-equilibration and apply the electrode potential. You can expect the baseline to drift for about 1 hour as the cell re-equilibrates. Peak area values may require up to 12 hours to stabilize.

5.5.2 Polishing with Polishing Compounds

- 1. Unscrew the wing nuts holding the working electrode to the cell body, and carefully separate the parts. Handle the cell gasket and the inside surfaces of the cell carefully, to prevent scratches which may subsequently cause leaks.
- 2. Locate the polishing kit (P/N 036313) shipped with the amperometry cell. The kit contains two polishing pads (P/N 036321), a bottle of fine polishing compound (P/N 036318), and a bottle of coarse polishing compound (P/N 036319).
- 3. Using indelible ink, mark the plastic side of each pad to designate whether it is for use with the coarse or fine polishing compound. Also mark the fine pad to designate for which working electrode type it is to be used.
 - NOTE Do not use the same fine polishing pad to polish more than one type of working electrode; this can contaminate the electrode surface with microparticles from the other working electrodes. A separate polishing pad is shipped with each type of working electrode. Using indelible ink, mark each pad to indicate the working electrode with which it is used.

- 4. Moisten the plastic side of the fine polishing pad slightly with water and place it on a smooth, flat surface.
- 5. Sprinkle about one-half gram of polishing compound in the center of the suede side of the polishing pad. Add enough deionized water to make a thick paste.
 - If you are polishing the electrode because of degradation of performance, such as a noisy baseline or tailing peaks, first use the coarse polishing compound.
 - If you are polishing the electrode before initial installation, use the fine polishing compound.
- 6. Using the working electrode block, spread the paste evenly over the pad. Then, applying firm pressure in a figure eight motion, polish the surface of the electrode block for about one minute. If the pad dries out while polishing, add water sparingly.
- 7. Use deionized water to rinse off all traces of polishing compound from the electrode block. An ultrasonic cleaner is effective for thoroughly cleaning the electrode block. Carefully wipe the surface of the block with a soft damp cloth or damp paper towel.
- 8. If you used the coarse polishing compound in Step 5, repeat Steps 5 through 7 with the fine compound.
- 9. Inspect the surface of the working electrode to make sure that it is clean.
 - NOTE Do not rinse the polishing compound from the pads after polishing is complete. The polishing pads are reusable. After the initial use, add only enough polishing compound to maintain the coating on the pad.
- 10. Reassemble the cell. Reapply the electrode potential and resume eluent flow. The baseline will drift for more than 1 hour as the cell re-equilibrates. Peak area values may require up to 12 hours to stabilize.

5.6 Replacing the pH Reference Electrode O-Ring

A defective pH reference electrode O-ring can cause liquid leaks from the pH reference electrode or compression nut area when the cell operating pressure is below 700 kPa (100 psi).

- 1. Remove the pH reference electrode from the reference electrode cavity.
- 2. With a sharp instrument (such as a pin), stick the old reference electrode Oring and pull it out of the reference electrode cavity. **Be careful not to scratch the cell body.** Do not lose the stop ring (P/N 045967) located below the Oring. The stop ring prevents the pH reference electrode from bottoming out and thereby damaging the electrode.
- 3. Verify that the stop ring is in place at the bottom of the cavity. Using a blunt instrument, push the new O-ring (P/N 048410) into the groove within the cavity. Verify that the new O-ring is seated properly.

NOTE As removing the O-ring destroys it, always replace the old O-ring with a new one.

4. Reinstall the pH reference electrode in the reference electrode cavity.

5.7 Replacing the Main Power Fuses

The fuse holder is in the main power receptacle on the ED50 rear panel.

1. Turn off the main power.



HIGH VOLTAGE—Disconnect the main power cord from its source and also from the rear panel of the ED50.

- 2. A recessed lock is located on each side of the fuse holder (see Figure 5-2). Using a small screwdriver, push each lock toward the center to release it. The fuse holder pops out slightly when the locks release. When both locks are released, pull the fuse holder straight out of its compartment.
- 3. The holder contains two fuses. Replace both with new 3.15 amp fast-blow IEC127 fuses (P/N 954745). Dionex recommends replacing both fuses even though only one has failed.
- 4. Reinsert the fuse holder into its compartment. The fuse holder is keyed to fit only in its proper orientation. Apply sufficient pressure evenly against the holder to engage the two locks. The holder is flush against the panel when both locks are engaged.
- 5. Reconnect the main power cord and turn on the power.



Figure 5-2. Main Power Fuse Holder

A.1 Physical

Dimensions	22.5 cm W x 17.0 cm H x 42.0 cm D (8.8 in W x 6.6 in H x 16.4		
	in D)6 cm (2.4 in) clearance required behind the detector		

Weight 8.2 kg (18 lb)

Decibel Level 50 db ("A WEIGHING" setting)

A.2 Environmental

Operating Temperature	4 °C to 40 °C (40 °F to 104 °F)
Operating Humidity	5 to 95% relative humidity, noncondensing

A.3 Electrical

Main Power	85 to 270 Vac, 47/63 Hz; 40 W Max, 25 W typical. The ED50 power supply is auto-sensing and requires no voltage adjustment.
Fuses	Two 3.15 amp fast-blow IEC127 fuses (P/N 954745)
Analog Output	User-selectable full-scale output of 10, 100, or 1000 mV

A.4 Display and Keypad

Display	Liquid crystal display with adjustable backlighting
Keypad	26-button keypad for entering commands and numerical values
	for screen parameters

A.5 Detector

Range	 0.01 μS to 3000 μS, full-scale (Conductivity) 50 pC to 200 μC (Integrated Amperometry) 50 pA to 300 μA (DC Amperometry) 	
Temperature Compensation	0.0 to 3.0% per °C (Conductivity)	
Cell Drive	Variable 8 kHz square wave (Conductivity) ±2.04 V (DC and Integrated Amperometry)	
Local Operation	Front panel controls and display status of all functions	
Remote Operation	Control of four functions via TTL or Relay contacts	
DX-LAN Operation (Optional)	All functions can be controlled by PeakNet 6 software on a PC connected to the ED50 via the DX-LAN interface	

A.6 Conductivity Cell

Cell Body	PEEK
Active Volume	1.0 µL
Maximum Pressure	2.0 MPa (300 psi)
Electrodes	316 stainless steel

A.7 Amperometry Cell

Cell Body	Titanium (counterelectrode)
Active volume	$\sim 0.2 \ \mu L$
Maximum Pressure	0.7 mPa (100 psi)
Working Electrodes	Gold, Silver, Platinum, Glassy Carbon
Reference Electrode	Combination pH—Ag/AgCl

A.8 SRS Power Supply

Supply Current 50, 100, 300, 500 mA at 1.5 to 7.5 V

Over-Voltage 8.5 V Alarm

Over- 40 °C (104 °F)

Temperature Alarm

A.9 DS3 Detection Stabilizer

Operating Temperature	25 °C to 40 °C (50 °F to 104 °F)
Warm-up Time	10 minutes (typical)
Temperature Alarms	<i>Not Ready</i> message displayed when under or over the set temperature

B.1 Facility Requirements

- Make sure the ED50 installation site meets the electrical and environmental specifications listed in Appendix A.
- Install the ED50 on a sturdy table or workbench, at a height that ensures convenient viewing of the front panel display.
- Allow at least 6 cm (2.4 in) clearance behind the ED50 for power connections and ventilation.

B.2 Installation

IMPORTANT During installation, or whenever it is necessary to move the detector, lift it only from the bottom or side. Lifting the ED50 by the front panel door will damage the door hinges.

B.2.1 Power Connection

The power to the ED50 can be controlled from the main power switch on either the ED50 or the LC30 Chromatography Oven (if present). In either case, no adjustment is required to select the line voltage.

For power on/off control from the ED50, connect the modular power cord (IEC 320 C13), from the main power receptacle on the rear panel (see Figure B-1) to a grounded, single-phase, power source.



The power supply cord is used as the main disconnect device. Ensure that the socket-outlet is located/installed near the module and is easily accessible.

For power on/off control from the LC30 Chromatography Oven, connect the IEC jumper power cord (P/N 960748) provided in the LC30 Ship Kit from the main power receptacle on the ED50 rear panel to one of the four IEC auxiliary receptacles on the rear panel of the LC30. Leave the ED50 power switch on continuously and use the LC30 main power switch to turn the ED50 on and off. Other modules in the system can be connected to the LC30 in the same way, allowing the LC30 to function as the main power source for the system.



SHOCK HAZARD—To avoid electrical shock, a grounded receptacle must be used. Do not operate or connect to AC power mains without an earthed ground connection.



Operation at AC input levels outside of the specified operating voltage range may damage the ED50.



Figure B-1. ED50 Rear Panel

B.2.2 DX-LAN Interface: 10BASE-T Connections (Optional)

NOTE There are two types of DX-LAN connectors. Before proceeding, check the ED50 rear panel. If a DX-LAN 10BASE-T RJ-45 (telephone-style) connector is installed, follow the interface instructions in Section B.2.2. However, if a DX-LAN 10BASE-2 BNC connector is installed, follow the interface instructions in Section B.2.3.

In order to communicate with a host computer running Dionex chromatography software, the ED50 must contain a detector interface card (P/N 056798) and an unshielded twisted-pair DX-LAN cable (P/N 960281) must be connected from the RJ-45 (10BASE-T) connector on the rear panel to a "combo" 10BASE-T Ethernet hub (P/N 056909).

Installing or Replacing the Detector Interface Card

NOTE If the DX-LAN option was not installed at the factory, order the detector interface card kit (P/N 057007). The kit includes all the components required for DX-LAN communication.

IMPORTANT

STATIC—The ED50 electronics cannot be serviced by the user. The detector interface card must be installed by qualified personnel. Standard anti-static procedures must be observed when installing the interface card or handling the CPU card.



To prevent damage to the ED50, turn off the main power before installing the detector interface card. After confirming that the LED on the CPU card is off (not green or red), unplug the power. Do not rely on the front panel power switch.

- 1. To replace an existing detector interface card, remove the DX-LAN cable from the 10BASE-T connector on the ED50 rear panel (see Figure B-1).
- 2. Remove any TTL/Relay plugs from the connectors at slot 4 of the electronics chassis (see Figure 2-5).

- 3. Disconnect the 60-pin ribbon cable from the inside of the front panel by opening the ejector latches on the connector.
- 4. Using a screwdriver as a lever, open the white ejector latch at the bottom of the CPU card. Remove the CPU card, cable, and Relay card as a single unit.
- 5. Remove the detector interface card (if present) from slot 4 of the electronics chassis.
- 6. Insert the new detector interface card (P/N 056798) into slot 4:
 - a. Slide the card to the rear.
 - b. Verify that the 10BASE-T connector is aligned with the opening at the rear and that the card is aligned with the card connector.
 - c. Press firmly on the card until it mates fully with the connector on the rear panel. Pull on the card to verify that it cannot move.
- 7. Reinstall the CPU/Relay card. Press firmly until the card is inserted into the connector on the rear panel.
- 8. Reconnect the ribbon cable to the 60-pin connector on the inside of the front panel. The header and connector are key-polarized near the center. The ejector latches should be partially open to accept the cable connector.
- 9. Install the 10BASE-T DX-LAN cable (see the following section).

Installing the 10BASE-T DX-LAN Cable

- 1. Install the "combo" 10BASE-T Ethernet hub (P/N 056909) on a workbench or on the wall. For installation instructions and site requirements, refer to the installation guide shipped with the hub.
- 2. Plug the 10BASE-T DX-LAN cable (P/N 960281) into a 10BASE-T port on the front panel of the hub.

IMPORTANT

The 10BASE-T DX-LAN cable is a Category 5 unshielded twisted-pair cable. Do not substitute a cable of an inferior grade. Failure to use the correct cable will cause the detector to lose communication with the host computer.

3. Connect the other end of the cable into the 10BASE-T DX-LAN connector on the ED50 rear panel (see Figure B-1).

- Connect a 10BASE-T cable (P/N 960281) from a 10BASE-T port on the hub to the 10BASE-T port on the host computer's internal DX-LAN card. If the connection is via port 8 on the hub, set the Normal/Uplink push button to Normal.
 - NOTE Installation instructions for the host computer's internal DX-LAN card are in *Installing the Dionex PeakNet 6 System* (Document No. 031631).

IMPORTANT

When using 10BASE-T cabling, you must use a hub. If you simply plug the 10BASE-T cable from the detector into the connector on the host computer's DX-LAN card, the connection will either not work or will be unreliable.

Network Upgrades

If you upgrade the network from a BNC connector to a 10BASE-T connector, turn off the computer power briefly and then turn it on again to allow the host computer's internal Ethernet DX-LAN card to detect the 10BASE-T connector. The Ethernet card searches for the type of installed cabling only at power-up.

Cascading Hubs

Cascading, or connecting hubs together through their 10BASE-T ports, increases the number of ports or the number of users supported on the network. For instructions, refer to the installation guide for the hub.

B.2.3 DX-LAN Interface: BNC Connections (Optional)

NOTE There are two types of DX-LAN connectors. Before proceeding, check the ED50 rear panel. If a DX-LAN 10BASE-2 BNC connector is installed, follow the interface instructions in Section B.2.3. However, if a DX-LAN 10BASE-T RJ-45 (telephone-style) connector is installed, follow the instructions in Section B.2.2.

In order to communicate with a host computer running Dionex chromatography software, the ED50 must contain a detector interface card (P/N 046341) and a coaxial DX-LAN cable (P/N 960405) must be connected to the BNC tee connector (P/N 921914) on the rear panel. From the ED50, connect the DX-LAN cable to one of the following:

- Another instrument equipped with a BNC connector, or
- A "combo" 10BASE-T Ethernet hub (P/N 056909). The hub has one BNC port and eight 10BASE-T (RJ-45) ports.

Installing or Replacing the Detector Interface Card

NOTE If the DX-LAN option was not installed at the factory, order the detector interface card kit (P/N 044195). The kit includes the components required for DX-LAN communication.

IMPORTANT

STATIC—The ED50 electronics cannot be serviced by the user. The detector interface card must be installed by qualified personnel. Standard anti-static procedures must be observed when installing the interface card or handling the CPU card.



To prevent damage to the ED50, turn off the main power before installing the detector interface card. After confirming that the LED on the CPU card is off (not green or red), unplug the power. Do not rely on the front panel power switch.

1. To replace an existing detector interface card, remove the hex nut securing the DX-LAN BNC connector to the ED50 rear panel (see Figure B-1).

- 2. Remove any TTL/Relay plugs from the connectors at slot 4 of the electronics chassis (see Figure 2-5).
- 3. Disconnect the 60-pin ribbon cable from the inside of the front panel by opening the ejector latches on the connector.
- 4. Using a screwdriver as a lever, open the white ejector latch at the bottom of the CPU card. Remove the CPU card, cable, and Relay card as a single unit.
- 5. Remove the detector interface card (if present) from slot 4 of the electronics chassis.
- 6. Insert the new detector interface card (P/N 046341) into slot 4:
 - a. Slide the card to the rear.
 - b. Verify that the BNC connector is aligned with the opening at the rear and that the card is aligned with the card connector.
 - c. Press firmly on the card until it mates fully with the connector on the rear panel. Pull on the card to verify that it cannot move.
- 7. Reinstall the CPU/Relay card. Press firmly until the card is inserted into the connector on the rear panel.
- 8. Reconnect the ribbon cable to the 60-pin connector on the inside of the front panel. The header and connector are key-polarized near the center. The ejector latches must be partially open to accept the cable connector.
- 9. Install the hex nut, BNC tee connector, and coaxial DX-LAN cable (see the following section).

Installing the BNC Tee Connector and Coaxial DX-LAN Cable

- 1. Install the BNC tee connector (P/N 921914):
 - a. Note the two small locking pins on either side of the DX-LAN BNC connector on the rear panel (see Figure B-1).
 - b. Push the tee connector onto the BNC connector on the rear panel and twist until the locking pins are fully engaged in the slots on the tee connector.
 - c. Pull firmly on the tee connector to verify that it cannot move.
- 2. Install the coaxial DX-LAN cable (P/N 960405):

- a. Push the metal sleeve on the end of the DX-LAN cable onto one port of the BNC tee connector.
- b. Twist the metal sleeve until the locking pins on the tee are fully engaged in the slots on the cable's metal sleeve.
- c. Pull the end of the cable to verify that it cannot move.

IMPORTANT The DX-LAN cable (P/N 960405) is a 50 ohm coaxial impedance cable. (Fifty ohm cables are imprinted with "RG-58U.") Do not substitute cables. Failure to use the correct cable or to lock it into place on the BNC connector will cause the ED50 to lose communication with the host computer.

3. If the ED50 is the last module in the network to be connected, install a terminator resistor plug (P/N 921034) on the remaining port of the BNC tee connector. (These terminator resistor plugs are shipped with Dionex chromatography software.)

If the ED50 is not the last module in the network, connect the cable from the next module to the BNC tee.

- 4. Plug the free end of the coaxial DX-LAN cable into one of these:
 - The BNC connector on another instrument, or
 - The BNC port on the rear panel of the "combo" 10BASE-T Ethernet hub (P/N 056909).

If the connection terminates at the hub, install a BNC terminator (included with the hub) on the BNC tee connector.

IMPORTANT

50 Ohm terminator resistor plugs must be installed at each end of the DX-LAN network. Before beginning operation, verify that both ends of the DX-LAN have terminator resistor plugs installed.

B.2.4 DS3 Detection Stabilizer Installation

Install the DS3 with the conductivity cell (P/N 044130) in a chromatography module—for example, an LC20 Chromatography Enclosure—or on a laboratory workbench. The instructions for installing the DS3 vary somewhat, depending on the type of enclosure. See Section B.2.6 for installation and plumbing instructions.

NOTE To install a DS3 or shielded cell in an AS50 autosampler chromatography compartment or oven, refer to the AS50 operator's manual.

B.2.5 Shielded Conductivity Cell Installation

The installation instructions for the shielded conductivity cell (P/N 044132) are the same as for the DS3, except that the shielded cell does not have a heater power cord.

B.2.6 DS3 or Shielded Cell Plumbing

The DS3 or shielded cell can be plumbed for three operating modes:

- AutoSuppression[™] Recycle mode (SRS required), shown in Figure B-2.
- AutoSuppression with External Regenerant mode (SRS required), shown in Figure B-3. Also plumb the system in this way for the AutoSuppression Chemical Suppressor and MMS Pressurized Regen System configurations.
- Nonsuppressed mode, shown in Figure B-4. Note that conductivity measurements made when no suppressor is in-line may show noticeable baseline drift.

The ED50 Ship Kit includes certain items required when installing the SRS:

- SRS gas separator waste tube (P/N 045460)
- Backpressure coil for 4 mm SRS (P/N 045877)
- SRS-to-ED50/ED50 control cable (P/N 046346)
 - NOTE The instructions here do not replace the instructions in your SRS manual. For detailed SRS installation instructions, and for the initial start-up procedure that must be performed before you begin routine operation, please refer to the SRS manual.

Backpressure Requirements

Detector cells require enough backpressure to prevent mobile phase in the cell from degassing due to abrupt volume changes between the small inner diameter of the connecting tubing and the larger volume of the cell. Degassing creates bubbles in the cell and disrupts detector responsiveness.

Before plumbing a system for the AutoSuppression mode, check the SRS manual for backpressure requirements.

NOTE The backpressure generated by the DS3, cell, and backpressure tubing is applied to the SRS. For example, with 1 meter of 0.25-mm (0.01-in) ID tubing at a flow rate of 1.0 mL/min, the backpressure is about 200 kPa (30 psi). For backpressure requirements for the Nonsuppressed mode, see the following table. The minimum backpressure should be 0.21 to 0.34 MPa (30 to 50 psi) per minute.

Flow Rate (mL/min)	Tubing ID	Coil Length	Number of Coils
0.5 to 1.5	0.25-cm (0.010-in)	0.76 M (2.5 feet)	2
1.5 to 3.0	0.25-cm (0.010-in)	0.76 M (2.5 feet)	1
0.12 to 0.37	0.12-cm (0.005-in)	0.30 M (1.0 feet)	2
0.37 to 0.75	0.12-cm (0.005-in)	0.30 M (1.0 feet)	1

Table B-1. Coils for Backpressure Requirements (Nonsuppressed Mode)



Figure B-2. AutoSuppression Recycle Mode



Figure B-3. AutoSuppression Mode, External Regenerant



Figure B-4. Nonsuppressed Mode



Figure B-5. Typical DS3 Installation in LC20 or LC30

Installing a DS3 or Shielded Cell in an LC20, LC25, or LC30

- 1. Position the keyhole slots on the rear of the DS3 or cell over the shoulder washers on the LC20, LC25, or LC30 component mounting panel, then pull the DS3 or cell down into position.
- 2. Route the DS3 or cell cables out the hole located at the back of the LC20, LC25, or LC30 and into the cable chase at the base of the detector. Next, route the cables through the cable chase to the front of the detector. (You can also route the cables into the detector through the slots on the sides of the detector.)
- 3. Plug the connectors on the cables into the appropriate jacks on the SCR card. (To identify the card location and connector positions, see the label on the inside of the ED50 front door or to Figure 2-5 in this manual.)
- 4. Connect the eluent outlet of the column or suppressor to the DS3 or cell inlet, using 0.25-mm (0.010-in) ID tubing (P/N 042690), 10-32 fittings (P/N 043275), and ferrules (P/N 043276).
- 5. Connect the outlet of the DS3 or cell to either the SRS REGEN IN port (for AutoSuppression Recycle mode) or to the backpressure line leading to waste (for AutoSuppression with External Regenerant mode or Nonsuppressed mode).
- 6. Direct the spill/overflow tubing to the spill tray at the bottom front of the LC20, LC25, or LC30.

Installing a DS3 or Shielded Cell in an LC10

- 1. If installing a DS3, cut the spill/overflow tubing within 2.0 cm (3/4 in) of the DS3 enclosure.
- 2. Position the keyhole slots on the rear of the DS3 or cell over the shoulder washers located on the LC10. Push the DS3 or cell down to secure it in place.
- 3. Route both DS3 or cell cables through the hole located at the base of the detector cable chase. Next, route the cables through the cable chase to the front of the detector. (You can also route the cables into the detector using the slots on the sides of the detector.)

- 4. Plug the connectors into the appropriate jacks on the SCR card. (To identify the card location and connector positions, see the label on the inside of the ED50 front door or to Figure 2-5 in this manual.)
- Connect the eluent outlet of the column or suppressor to the DS3 or cell inlet, using 0.25-mm (0.010-in) ID PEEK tubing (P/N 042690), 10-32 fittings (P/N 043275), and ferrules (P/N 043276). See Table B-1 for backpressure requirements.
- 6. Connect the outlet of the DS3 or cell (the 10-32 coupler) to the SRS REGEN IN port (for AutoSuppression Recycle mode) or to the backpressure line leading to waste (for AutoSuppression with External Regenerant mode or Nonsuppressed mode).

B.2.7 Amperometry Cell Installation

Install the ED50 amperometry cell directly after the column. (A suppressor is not typically used with the amperometry cell.) Figure B-6 shows the plumbing schematic for amperometry detection.

A second detector (an AD25 Absorbance Detector, for example) may be installed before the amperometry cell. However, if a second detector is installed *after* the cell, make sure the pressure at the amperometry cell outlet remains below 700 kPa (100 psi). Because of the volume within the reference electrode section of the cell, you may note some band broadening at the second detector. However, this is minimized by the precision flat bottomed reference electrode.



Figure B-6. Amperometry Cell Plumbing Schematic

- 1. Inspect the cell gasket; if it is scratched or damaged, replace the gasket (P/N 045972).
- 2. Rinse the gasket with deionized water. Clean the polished surface of the cell with a damp paper towel.
- 3. Install the gasket over the alignment studs on the cell body. When correctly installed, one end of the gasket extends beyond the cell body, to facilitate gasket installation and removal.
- 4. Polish the working electrode block (see Section 5.5) and rinse its surface with deionized water. Wipe it with a damp paper towel.

NOTE Polishing the working electrode is recommended only before initial installation and if the electrode ever becomes seriously fouled.

- 5. Install the polished working electrode block over the alignment studs so that the electrode type stamped on the top of the working electrode faces up.
- 6. Fasten the working electrode in place with the wing screws (P/N 045937). The electrode material stamped on the block is visible with the cover on.
- 7. Remove the pH reference electrode (P/N 046333) from its box within the amperometry cell shipping container. Remove the electrode from the soaker bottle in which it is shipped by partially unscrewing the lid of the soaker bottle and pulling the electrode out of the O-ring groove within the lid.
- 8. Rinse the reference electrode thoroughly in deionized water to remove any precipitated salt. Do not discard the soaker bottle and lid; they are required for safe storage of the electrode when the amperometry cell is not in use.
- 9. Following the instructions on the **pH CALIBRATION** screen, calibrate the reference electrode.
- 10. To install the calibrated electrode, remove the reference electrode compression nut (P/N 045968) from the cell body.

- 11. Fill the reference electrode cavity within the cell body with enough deionized water to saturate the O-ring within the reference electrode cavity.
- 12. Feed the reference electrode cable (P/N 045868) through the slot in the compression nut. Carefully guide the reference electrode with the nut into the reference electrode cavity. After making sure the electrode is properly aligned, screw the compression nut into the cell body until it completely bottoms out. If the electrode is not aligned when you tighten the compression nut, the side of the electrode may crack. As you tighten the compression nut, the reference electrode will slip into position past the O-ring.
- 13. Connect the reference electrode cable to Junction J2 on the cell preamp PC board.
- 14. Verify that the white working electrode lead wire is connected to junction J1 on the cell pre-amp PC board.
- 15. Slide the cell cover back over the cell body and tighten the cell cover thumbscrew.
- 16. Make sure the detector cell is turned off. Connect the amperometry cell cable to connector #1 on the SP card. (For an illustration of card locations, see Figure 2-2 in this manual or refer to the label on the inside of the front door.)
 - a. If the chromatography module is an LC20 or LC30, feed the amperometry cell cable either under the card cage and out the back of the detector, or directly out the side of the detector. Connect the cable to the amperometry cell, allowing a service loop to slide the chromatography component card in and out of the module.
 - b. If the chromatography module is an LC10, first remove the amperometry cell insulation plate (P/N 046617), cell mounting screws (P/N 045796), and cell mounting washers (P/N 045973) from the cell body. Store these components in a safe place; they are necessary insulation and mounting components for the LC20 and LC30 if the system is later upgraded. Connect the amperometry cell cable to the amperometry cell.
 - c. To install the cell outside the chromatography module, use the amperometry cell bracket (P/N 048749). Locate the bracket as

close as possible to the column outlet, to minimize dead volume. When properly installed, the amperometry cell hangs on the bracket at an angle that minimize bubble formation.

- 17. Attach the tubing from the column to the cell inlet.
 - NOTE The short length of titanium tubing at the cell inlet is an integral part of the cell. DO NOT REMOVE IT. This tube extends the counterelectrode, thereby shielding the working electrode from electrical noise.
- 18. Connect the waste line to the cell outlet.
- 19. Secure the plumbed amperometry cell to its appropriate mounting location in the chromatography module.
 - NOTE When properly mounted, the outlet fitting on the amperometry cell is on the uppermost surface of the cell. This ensures proper orientation of the reference electrode within the amperometry cell and helps sweep out bubbles.

B.2.8 Recorder/Diagnostic Connection

Connecting a strip chart recorder or integrator to the ED50 allows you to record or monitor several parameters, in addition to the cell analog output. For a list of the pinouts for the cable, see Appendix F.

Use the twisted black and red wires (P/N 043598) provided in the ED50 Ship Kit (P/N 046297) to connect a recorder or integrator to the SCR card. (For an illustration of card locations, see Figure 2-2 in this manual or refer to the label on the inside of the front door.)

Strip the ends of the wires and insert into the plugs. The signal wire (red) goes on top and the ground wire (black) goes on the bottom of each plug. Use the screwdriver (P/N 046985) provided in the ED50 Ship Kit to tighten the locking screws.

B.3 Automatic SRS Power Control

TTL connections can be used to automatically switch off the power to a Self-Regenerating Suppressor (SRS) when the flow from the pump stops.

- 1. On the **PUMP OPTIONS** screen, set **TTL2 OUTPUT USAGE** to **0** Flow. (For more details, see the operator's manual for the pump.)
- 2. On the ED50 TTL FUNCTION IN screen, assign TTL3 to SRS OFF/ON.
- 3. Locate the twisted black and red wires (P/N 043598) and two green TTL connector plugs (P/N 921019) provided in the ED50 Ship Kit.
- 4. Strip the ends of the wires and insert them into the plugs, with the signal wire (red) on top of each plug and the ground wire (black) on the bottom. Tighten the locking screws with the screwdriver (P/N 046985) provided in the ED50 Ship Kit.
- 5. Plug one end of the cable into TTL2 OUT on the pump.
- 6. Route the cable through the upper chase of the pump and the ED50, and then plug the free end of the cable into TTL3 IN on the ED50 Figure B-7.
- 7. Turn off the flow (from the pump) and confirm that the detector automatically turns off the SRS. First, however, expect a 5-minute delay from the time the ED50 receives the signal until the power to the SRS is turned off; this delay allows momentary flow interruptions without disturbing the SRS.



Figure B-7. TTL Connections for SRS Power Control

This appendix illustrates and describes all of the screens available for display on the front panel of the ED50 Electrochemical Detector. There are two categories of screens: operational and diagnostic (see Figure C-1).

- *Operational* screens enable you to create, edit, and run methods that control ED50 operation, and to select default parameters for the detector.
- *Diagnostic* screens provide access to diagnostic information and tests, including some screens that enable you to calibrate various ED50 functions.



Figure C-1. ED50 Menu Structure

Operational screens are selected from the **MENU of SCREENS**. Diagnostic screens are selected from the **DIAGNOSTIC MENU**, an option on the **MENU of SCREENS**.

The detection mode is selected from the MAIN or DETAIL screen. The MENU of SCREENS, the MAIN screen, the DETAIL screen, the METHOD screen, and the WAVEFORM screen are unique to each of the detection modes. The remaining screens are common to all detection modes.

C.1 Operational Screens

C.1.1 Menu of Screens—Conductivity

The MENU of SCREENS provides top-level access to the menu structure.



Figure C-2. Menu of Screens—Conductivity

There are two ways to select a screen from this menu:

- Use the cursor directional buttons to move the cursor to the field containing the screen number and press Enter.
- Press the number button on the front panel keypad that corresponds to the screen.

To display a brief description of each menu, press the Help button.
C.1.2 Main Screen—Conductivity

The **MAIN** screen displays the measured conductivity (Siemens) and other primary functions in large characters to make viewing easier from a distance.

CONDUCTIVI	ТҮ		TOTAL	138.71 uS	;
	Λ		SRS	50	
+2.3	4 uS		RANGE	1000 uS	
LOCAL Help Message	METHOD	05			

Figure C-3. Main Screen—Conductivity

Screen Field	Description
Detector Operating Mode	Selects the detector operating mode: Conductivity, DC Amperometry, Integrated Amperometry, or Voltammetry.
TOTAL	Displays total conductivity (without an offset).
SRS	Selects the amount of current sent to the suppressor. Current selection depends on the eluent concentration, flow rate, etc. The discrete settings are Off, 50, 100, 300, and 500 mA.
RANGE	Sets the analog output scale factor. Select a range between 0.01 and 3000 mS.
METHOD	Sets the method number. Pressing Select and Enter sets the detector to Direct control.
Control Mode	Sets the detector to Local, Remote, or Locked Remote control.
MIN	Shows the method clock elapsed time.

C.1.3 Detail Screen—Conductivity

The **DETAIL** screen includes all the fields contained on the **MAIN** screen, as well as the TTL and Relay fields and fields to control detection. Refer to the **MAIN** screen for a description of fields that are common to both screens.

DETAIL SCRE	EN	COND	UCT			
OUTPUT 23	.68 uS	RANG	E 2	<u>00</u> uS	TTL1	0
OFFSET 115	.03 uS	TEMP	CON	IP 1.9	TTL2	1
TOTAL 138	3.71 uS				RLY1	1
		SRS	100	mA	RLY2	0
	DS3 SET	POINT	254	С		
LOCAL	M	ETHOD	05	123	8.45 MIN	
Help Message	!					

Figure C-4. Detail Screen—Conductivity

Screen Field	Description
OUTPUT	Displays the conductivity, corrected by the offset.
OFFSET	Displays the conductivity value used to correct the output. The conductivity can be offset by pressing the front panel button or by programming the command into a Method.
TEMP COMP	Sets the temperature compensation factor. The range is 0 to 3%. 1.7% is appropriate for most eluents.
DS3 SETPOINT	Sets the temperature of the DS3 Detection Stabilizer.
TTL1 TTL2	Provides TTL control of accessories. In a method, these values occur according to the method timing. In Direct control, select off (0) or on (1).
RLY1 RLY2	Provides relay contact closure control of accessories. In a method, these values occur according to the method timing. In Direct control, select off (0) or on (1) .

C.1.4 Method—Conductivity

A method consists of a series of timed steps. Each step has a set of parameters associated with it.

Initial conditions are applied when a method is invoked. A lower case v next to the last step on the display indicates that the method contains more steps.

Blank fields denote no change from the previous step. The Delete button blanks the field.

NOTE TEMP COMP, DS3 TEMP, and SRS CURRENT are not time-programmable.



Figure C-5. Method Screen—Conductivity

Screen Field	Description
Detector Operating Mode	Selects the detector operating mode: Conductivity, DC Amperometry, or Integrated Amperometry.
EDIT	Specifies the method number (0 through 99) to edit.
SAVE TO	Specifies the method number (0 through 99) to save the current method to.
RUN	Specifies the method number (0 through 99) to run. The Hold/Run button controls the running of the method.
ТЕМР СОМР	Sets the Temperature Compensation factor.
SET TEMP	Sets the temperature for the DS3 Detection Stabilizer.
SRS	Sets the Self-Regenerating Suppressor current.

Screen Field	Description
TIME	Specifies the start time for each step. Times are displayed chronologically.
RANGE	Sets the analog output range.
OFFSET	Stores the offset value. The baseline is set by subtracting the offset measured when this step is executed from all subsequent measurements. An asterisk (*) indicates that OFFSET will occur at this time.
MARK	Sends a positive pulse to the analog output (recorder) as an event marker. An asterisk (*) indicates that a MARK will occur at this time.
TTL	Sets TTL1 and TTL2 to off (0) or on (1).
RLY	Sets RLY1 and RLY2 to off (0) or on (1).

C.1.5 Menu of Screens—Integrated Amperometry

Figure C-6 shows the **MENU of SCREENS** for the Integrated Amperometry mode.



Figure C-6. Menu of Screens—Integrated Amperometry

There are two ways to select a screen from this menu:

- Use the cursor directional buttons to move the cursor to the field containing the screen number and press **Enter**.
- Press the number button on the front panel keypad that corresponds to the screen.

To display a brief description of each menu, press the **Help** button.

C.1.6 Main Screen—Integrated Amperometry

The **MAIN** screen displays the measured charge (coulombs) and other primary functions in large characters to make viewing easier from a distance.



Figure C-7. Main Screen—Integrated Amperometry

Screen Field	Description
Detector Operating Mode	Selects the detector operating mode: Conductivity, DC Amperometry, Integrated Amperometry, or Voltammetry.
WAVEFORM	Sets the waveform number to run. Program the waveform from the WAVEFORM screen.
CELL	Turns the amperometry cell off and on, disabling or enabling detection.
RANGE	Sets the detector sensitivity between 50 pC and 200 μ C.
METHOD	Sets the method number. Pressing Select and Enter sets the detector to Direct control.
Control Mode	Sets the detector to Local, Remote, or Locked Remote control.
MIN	Shows the waveform clock elapsed time.

C.1.7 Detail Screen—Integrated Amperometry

The **DETAIL** screen includes all the fields contained on the **MAIN** screen, as well as the TTL and Relay fields and other fields to control detection. Refer to the **MAIN** screen for a description of fields common to both screens.

DETAIL S	CREE	N	INT AM	PERC	DME.	TRY	TTL1	0
OUTPUT	23.6	8 nC	С	ELL	ON		TTL2	1
OFFSET	115.0	3 nC	RA	NGE	200	nC	RLY1	1
TOTAL	138.7	'1 nC		REF	Ag		RLY2	0
pН	12.2	2						
		WAV	EFORM	02		_		
LOCAL			METHOD	05		123.	45 MIN	
Help Mes	sage							

Figure C-8.	Detail	Screen-	-Integrated	Amperor	netry
				,	

Screen Field	Description
REF	Sets the reference electrode to use either the pH or Ag/AgCl half of the cell.
рН	Displays the mobile phase pH.
TTL1 TTL2	Provides TTL control of accessories. In a method, these values occur according to the method timing. In Direct control, select off (0) or on (1).
RLY1 RLY2	Provides relay control of accessories. In a method, these values occur according to the method timing. In Direct control, select off (0) or on (1).

C.1.8 Method—Integrated Amperometry

A method consists of a series of timed steps. Each step has a set of parameters associated with it.

Initial conditions are applied when a method is invoked. A lower case **v** next to the last step on the display indicates that the method contains more steps.s

Blank fields denote no change from the previous step. The **Delete** button blanks the field.



Figure C-9. Method Screen—Integrated Amperometry

Screen Field	Description
Detector Operating Mode	Selects the detector operating mode: Conductivity, DC Amperometry, or Integrated Amperometry.
EDIT	Specifies the method number (0 through 99) to edit.
SAVE TO	Specifies the method number (0 through 99) to save the current method to.
RUN	Specifies the method number (0 through 99) to run. The Hold/Run button controls the running of the method.
ТІМЕ	Specifies the start time for each step. Times are displayed chronologically.
WAVE	Sets the waveform number (0 through 19) to run.
RANGE	Specifies the detection range.

Screen Field	Description
OFFSET	Stores the offset value. The baseline is set by subtracting the offset measured when this step executes from all subsequent measurements. An asterisk (*) indicates that OFFSET will occur at this time.
MARK	Sends a positive pulse to the analog output (recorder) as an event marker. An asterisk (*) indicates a MARK will occur at this time.
TTL	Sets TTL1 and TTL2 to off (0) or on (1).
RLY	Sets RLY1 and RLY2 to off (0) or on (1).

C.1.9 Waveform—Integrated Amperometry

Figure C-10 shows the **WAVEFORM** screen for Integrated Amperometry. These entries form points on a plot of potential vs. time.

When the last step displayed is not the last step in the waveform, a lower case v is displayed beside the time digits in the last line.

INT AMP	WAV	ΕE	DIT	19	SA	/E TO 19	RUN 13	
STEP	TIM	E (se	ec)	PC	TEN	(V) IN	ITEGRAT	E
0	(0.00		÷	0.10			
1	().30					BEGIN	
2	().50					END	
3	().51		÷	0.60			
4	0	0.60	V	-	0.30			
Help Mess	age							

Figure C-10. Waveform Screen—Integrated Amperometry

Screen Field	Description
WAVE EDIT	Specifies the waveform number (0 through 19) to edit.
SAVE TO	Specifies the waveform number (0 through 19) to save the current waveform definition to.
RUN	Specifies the waveform number (0 through 19) to run.
ТІМЕ	Specifies the time for this step. Times are displayed chronologically.
POTENTIAL	The left field sets the polarity; the right field is the point in the waveform for this voltage. No entry means the values from the preceding step remain in effect.
INTEGRATE	Sets the begin and ending times for the integration period. Integration cannot begin on the first waveform step, or end on the last step.

C.1.10 Menu of Screens—DC Amperometry

Figure C-11 shows the $\ensuremath{\mathsf{MENU}}$ of $\ensuremath{\mathsf{SCREENS}}$ for the DC Amperometry mode.



Figure C-11. Menu of Screens Screen—DC Amperometry

There are two ways to select a screen from this menu:

- Use the cursor directional buttons to move the cursor to the field containing the screen number and press Enter.
- Press the number button on the front panel keypad that corresponds to the screen.

To display a brief description of each menu, press the Help button.

C.1.11 Main Screen—DC Amperometry

The **MAIN** screen displays the measured current (Amperes) and other primary functions in large characters to make viewing easier from a distance.

DC AMPEROM	TRY POTENTIAL	- 0.05 V
6 4 9	CELL	ON
- 0. 13	nA RANGE	1000 nA
LOCAL Help Message	METHOD 05	34.56 MIN

Figure C-12. Main Screen—DC Amperometry

Screen Field	Description
Detector Operating Mode	Selects the detector operating mode: Conductivity, DC Amperometry, Integrated Amperometry, or Voltammetry.
POTENTIAL	The field on the left sets the polarity. The field on the right sets the applied potential.
CELL	Turns the amperometry cell off or on, disabling or enabling detection.
RANGE	Sets the detector sensitivity between 50 pA to 300 μ A.
METHOD	Sets the method number. Pressing Select and Enter sets the detector to Direct control.
Control Mode	Sets the detector to Local, Remote or Locked Remote control.
MIN	Shows the method clock elapsed time.

C.1.12 Detail Screen—DC Amperometry

The **DETAIL** screen includes all the fields contained on the **MAIN** screen, as well as the TTL and Relay fields and other fields to control detection. Refer to the **MAIN** screen for a description of fields that are common to both screens.

DETAIL SCRI	EEN DO	CAMPERO	METRY	TTL1 0
OUTPUT 12	8.2 nA	CELL	ON	TTL2 1
OFFSET 5	58.7 nA	RANGE	200 n A	RLY1 1
TOTAL 18	34.9 nA	REF	Ag	RLY2 0
pH 1	2.2		_	
· ·	POTENT	IAL + 0.80) V	
LOCAL	MET	THOD 05	123.	45 MIN
Help Messag	e			

Figure C-13. Detail Screen—DC Amperometry

Screen Field	Description
REF	Sets the reference electrode to use either the pH or Ag/AgCl half of the cell.
рН	Displays the mobile phase pH.
TTL1 TTL2	Provides TTL control of accessories. In a method, these values occur according to the method timing. In Direct control, select off (0) or on (1).
RLY1 RLY2	Provides relay contact closure control of accessories. In a method, these values occur according to the method timing. In Direct control, select off (0) or on (1).

C.1.13 Method—DC Amperometry

A method consists of a series of timed steps. Each step has a set of parameters associated with it.

Initial conditions are applied when a method is invoked. A lower case v next to the last step on the display indicates that the method contains more steps.

Blank fields denote no change from the previous step. The **Delete** button blanks the field.



Figure C-14. Method Screen—DC Amperometry

Screen Field	Description
Detector Operating Mode	Selects the detector operating mode: Conductivity, DC Amperometry, or Integrated Amperometry.
EDIT	Specifies the method number (0 through 99) to edit.
SAVE TO	Specifies the method number (0 through 99) to save the current method to.
RUN	Specifies the method number (0 through 99) to run. The Hold/Run button controls the running of the method.
ТІМЕ	Specifies the start time for each step. Times are displayed chronologically.
VOLT	Specifies the voltage applied to the cell.
RANGE	Specifies the detection range.

Screen Field	Description
OFFSET	Stores the offset value. The baseline is set by subtracting the offset measured when this step executes from all subsequent measurements. An asterisk (*) indicates that OFFSET will occur at this time.
MARK	Sends a positive pulse to the analog output (recorder) as an event marker. An asterisk (*) indicates that a MARK will occur at this time.
TTL	Sets TTL1 and TTL2 to off (0) or on (1).
RLY	Sets RLY1 and RLY2 to off (0) or on (1).

C.1.14 Menu of Screens—Voltammetry

Figure C-15 shows the **MENU of SCREENS** for the Voltammetry mode.



Figure C-15. Menu of Screens—Voltammetry

There are two ways to select a screen from this menu:

- Use the cursor directional buttons to move the cursor to the field containing the screen number and press **Enter**.
- Press the number button on the front panel keypad that corresponds to the screen.

To display a brief description of each menu, press the **Help** button.

C.1.15 Main Screen—Voltammetry

The **MAIN** screen displays the measured current (Amperes) and other primary functions in large characters to make viewing easier from a distance.

VOLTAMME	TRY				
6 1	2		CELL	ON	
- 0. 1	5	nA	RANGE	1000 nA	
LOCAL		DIREC	CT CNTRL		
Help Message	1				

Figure C-16. Main Screen—Voltammetry

Screen Field	Description
Detector Operating Mode	Selects the detector operating mode: Conductivity, DC Amperometry, Integrated Amperometry, or Voltammetry.
CELL	Turns the amperometry cell off or on, disabling or enabling detection.
RANGE	Sets the detector sensitivity between 1 nA to 100 μ A.
DIRECT CNTRL	In Voltammetry mode, the detector is always in Direct control mode. Because methods do not apply to Voltammetry, this field cannot be changed.
Control Mode	Sets the detector to Local, Remote, or Locked Remote control.

C.1.16 Detail Screen — Voltammetry

The **DETAIL** screen includes all the fields contained on the **MAIN** screen, as well as the TTL and Relay fields and other fields to control detection. Refer to the **MAIN** screen for a description of fields that are common to both screens.

DETAIL SCREEN OUTPUT 0.152 uA OFFSET 1.209 uA TOTAL 1.361 uA pH 12.2	VOLTAMMETRY CELL ON RANGE 200 UA REF Ag	TTL1 TTL2 RLY1 RLY2	0 1 1 0
LOCAL	DIRECT CNTRL		
Help Message			

Figure C-17. Detail Screen—Voltammetry

Screen Field	Description
REF	Sets the reference electrode to use either the pH or Ag/AgCl half of the cell.
рН	Displays the mobile phase pH.
TTL1 TTL2	Provides TTL control of accessories. In a method, these values occur according to the method timing. In Direct control, select off (0) or on (1).
RLY1 RLY2	Provides relay control of accessories. Select off (0) or on (1).

C.1.17 Waveform—Voltammetry

Figure C-18 shows the **WAVEFORM** screen for Voltammetry. These entries form points on a plot of potential vs. time.

When the last step displayed is not the last step in the waveform, a lower case \mathbf{v} is displayed beside the time digits in the last line.

VOLTAMM	ETRY WAVE	FORM SAVE	
STEP	TIME (sec)	POTENTIAL (V)	
0	0.00	+ 0.10	
1	0.30		
2	0.50		
3	0.51	+ 0.60	
4	0.60 V	- 0.30	
Help Mess	age		

Figure C-18. Waveform Screen—Voltammetry

C.1.18 Module Setup

The backlight intensity, key beep, and error beep are configured from the **MODULE SETUP** screen.

MODULE SETUP
DISPLAY PANEL BACKLIGHT: MEDIUM KEY ACTUATION SOUND: ON ENTRY ERROR SOUND: ON
Help Message

|--|

Screen Field	Description
DISPLAY PANEL BACKLIGHT	Sets the display panel backlight to LOW, MEDIUM, HIGH, or OFF.
KEY ACTUATION SOUND	Toggles the keypad touch sound. When this option is on, the detector sounds a beep when a button is pressed.
ENTRY ERROR SOUND	Toggles the error sound. When this option is on, the detector sounds a beep when an invalid entry is made.

C.1.19 Analog Out Setup

The **ANALOG OUT SETUP** screen contains parameters for setting the analog output, such as for a recorder or oscilloscope.

ANALOG OUT	SETUP
OUTPUT:	OFFSET
ZERO POSITION:	10 % FULL SCALE
VOLTS FULL SCALE:	1.0 V
RISE TIME:	1.0 sec
POLARITY:	+
Help Message	

Figure C-20. Analog Out Setup Screen

Screen Field	Description
OUTPUT	Sets the analog output to one of the following: OFFSET uses the offset level value. TOTAL sets the detector output to the total cell conductivity, charge or current, disabling the offset function. ZERO sets the detector output to zero volts. FULL SCALE sets the output to the full-scale setting.
ZERO POSITION	Sets the analog (recorder) offset level (0 to 100%).
VOLTS FULL SCALE	Sets the full-scale voltage for a signal equal to the range setting. The discrete settings are 1.0, 0.1, and 0.01 volts.
RISE TIME	Sets the analog output filter rise time to 0.05, 0.1, 0.2, 0.5, 1.0, 2.0, 5.0, or 10.0 seconds. Rise time is a measure of how quickly the detector responds to a change in signal. The filter is a Bessel filter that ensures optimal noise rejection and low signal distortion.
POLARITY	Determines the output voltage polarity. The output is usually set to positive polarity. Negative polarity is used to reverse peaks from indirect detection.

C.1.20 Time Function In

This screen displays the detector functions that can be controlled with TTL input from another device and lets you assign any four of the functions to the four TTL inputs. The **MODE** field selects the type of input signal the detector will respond to. The signal type can be changed to match the signal of the controlling device. See Section D.3 for details.

Use the **Select** buttons to select the TTL input signal mode and to assign TTL1 through TTL4 to any four of the functions.



Figure C-21. Time Function In Screen

C.2 Diagnostic Screens

To access the ED50 diagnostics, select the **DIAGNOSTIC MENU** from the **MENU of SCREENS**. While a diagnostic screen is displayed, pressing the **Menu** button returns you to the **DIAGNOSTIC MENU**. From the **DIAGNOSTIC MENU**, pressing **Menu** returns you to the **MENU of SCREENS**.

C.2.1 Diagnostic Menu

The **DIAGNOSTIC MENU** lists the available diagnostic screens. Figure C-22 shows all of the possible menu options; however, the options actually displayed will depend on which detection mode is selected.

- Option 7, LEAK CAL(IBRATION) & STATUS, is available only in Conductivity mode and when a leak detector is connected.
- Option 9, CALIBRATE CD CELL, is available only in Conductivity mode.
- Option 10, **pH CALIBRATION**, is available only in Integrated Amperometry, DC Amperometry, and Voltammetry modes.



Figure C-22. Diagnostic Menu Screen

C.2.2 Power-Up Screen

This screen displays the revision numbers for the Moduleware and BIOS code. It also displays the identification number of the optional DX-LAN interface, if connected.

ED50 E	LECTROCHEMICAL DETEC	TOR
	MODULEWARE REV	n.nn
	BIOS REV	n.nn
	DX LAN ID#	nnnnn
Help Message		

Figure C-23. Power-Up Screen

C.2.3 Elapsed Time

This screen reports for how long various ED50 parameters have been in use. The status of each parameter updates in real time.

ELAF	SED TIME	
		RESET
MODULE ON:	nnnnnn hours	
BACKLIGHT:	nnnnn hours	_
SRS ON:	nnnnn hours	*
EC CELL ON:	nnnnn hours	*
Help Message		

Figure C-24. Elapsed Time Screen

Screen Field	Description
MODULE ON	Reports the total time the detector has been powered up in its lifetime.
BACKLIGHT	Reports the total time the LCD backlight has been on in its lifetime.
SRS ON	Reports the total time the SRS has run. Reset this field to zero after changing the SRS.
EC CELL ON	Reports the total time the amperometry cell has run. Reset this field to zero after replacing the cell.
RESET	Allows a timer to be reset to zero to restart the counter. Reset the appropriate timer after installing a new component.

C.2.4 Analog Status

This screen reports the status of several analog test points. If a run is in progress, the status updates are from the last idle state. If no run is in progress, the values are in real time.



Figure C-25. Analog Status Screen

Screen Field	Description
SRS CONNECTED	Indicates whether a Self-Regenerating Suppressor is connected to the detector.
SRS OVER TEMP	Indicates whether the SRS is over the temperature specified.
SRS OVER VOLT	Indicates whether the SRS is over the voltage range specified.
DS3 CONNECTED	Indicates whether a DS3 Detection Stabilizer is connected to the detector.
DS3 OVER TEMP	Indicates whether the DS3 is over the temperature specified.
DS3 UNDER TEMP	Indicates whether the DS3 is under the temperature specified.
CD CELL CONNECTED	Indicates whether a conductivity cell is connected to the detector.
EC CELL CONNECTED	Indicates whether an amperometry cell is connected to the detector.
THERMISTOR TEMPERATURE	Indicates the temperature recorded from the conductivity cell thermistor.

C.2.5 DX-LAN Status

The DX-LAN driver monitors several types of errors that may occur on the network. The detector reads the DX-LAN error counts and displays them on this screen, along with the DX-LAN addresses. Most errors are caused by a defective cable, missing or incorrectly terminated cable. The DX-LAN cable must be RG58U or RG58AU.



Figure C-26. DX-LAN Status Screen

Screen Field	Description
UNIQUE DX-LAN ID	Displays the three-byte DX-LAN ID programmed into the detector Moduleware (in HEX). The ID is unique to the detector and never changes.
DX-LAN ADDRESS	Displays the six-byte DX-LAN address assigned by the PC (in HEX). The first three bytes are the system assignment and the last three bytes are the assignment within the system.
COLLISION	Indicates that 16 unsuccessful transmissions of the same packet occurred, due to collisions.
BUS WRITE	Indicates that a ready response could not be issued within 2.4 microseconds after the WR signal was asserted. This occurs when the transmit buffer memory is full.
UNDERFLOW	Indicates that data from the transmit section of the hardware buffer memory is not available for serial transmission. The DX-LAN will continue to send out this data frame.
ALIGNMENT	Indicates that a packet was received with an alignment error, meaning that there were one to seven extra bits at the end of the packet. This is usually caused by a collision or a faulty transceiver.

Screen Field	Description
BUS READ	Indicates that a ready response could not be issued within 2.4 microseconds after the ready signal was asserted. This occurs when reading an empty buffer.
OVERFLOW	Indicates that the DX-LAN hardware receive buffer became full and had to reject a packet for lack of space.
CRC	Indicates that a packet was received with a CRC error. This usually means that a collision has corrupted the packet.
RUNT	Indicates that a <169>runt<170> packet (one less than 15 bytes in length) was received. This usually occurs after a collision has truncated the original length.
RETRY	Indicates the number of retries required to transmit the last packet.

C.2.6 Keyboard Test

You can conduct an interactive test of the ED50 front panel keypad from this screen. Pressing any front panel button changes the corresponding button indicator on the screen to reverse video. This confirms proper operation of that button. When you release the button, the display returns to normal video.

OFFSET	RUN/HOLD		UP		7	8	9
ΜΔΡΚ	RESET	LEFT	ow		А	5	6
	RESET	U			-	J	U
INSERT	SEL UP				1	2	3
		HELP		MENU	•		E.
					U	-	
	saye						

Figure C-27. Keyboard Test Screen

C.2.7 Diagnostic Tests

These tests verify the integrity of the detector electronics and functions.

CELI	.:	DIAGI INT	NO N	ST OI	IC TEST	'S Г:	RDY
DAC RAMF) :	RDY	S	co	PETES	T:	RDY
P POWER	P P	CPU LAN		P >	SRS DS3	* *	CELL DRIVE
Help Message							

Figure C-28. Keyboard Test Screen

Screen Field	Description
CELL	Specifies whether the cell to be tested is internal (INT) or external (EXT).
NOISE TEST	Selects a cell for noise testing. The test modes are:
	RDY—The system is idle and ready to begin a test.
	CD—Selects a conductivity cell for testing.
	EC—Selects an amperometry cell for testing.
DAC RAMP	Selects the DAC test mode. The test linear ramps the output of the selected DA on the SP or SCR card from 0 to full-scale and can be plotted from the recorder output or from PeakNet. The ramp test modes are:
	RDY—The system is idle and ready to begin a test.
	CDO—Tests the CD Offset DAC (eight iterations, one for each gain; the eighth iteration is flat on top). Disconnect the conductivity cell before running this test.
	REC—Tests the Recorder Output DAC.
	ECO—Tests the EC Offset DAC (two iterations; one for the ADC fine channel and one for the ADC coarse channel). Disconnect the amperometry cell before running this test.

Screen Field	Description
	ECD—Tests the EC Drive DAC. A full-scale ramp is repeated over and over until you exit the test or the screen. Disconnect the amperometry cell before running this test.
SCOPE TEST	Generates test waveforms that can be monitored on test points on the SCR and SP cards, using an oscilloscope or chart recorder. The test modes are:
	RDY—The system is idle and ready to begin a test.
	CDF—Tests the CD Offset DAC output (TP9 on the SP card) and the CD fine filter circuit (TP19 on the SP card). TP9 outputs a square wave with a frequency of 200 ms and an amplitude from 0 to -0.1 V. TP19 outputs a sine wave with a frequency of 200 ms. The peak-to-peak amplitude is 4.40 V.
	CDT—Tests the CD Temperature Compensation DAC (TP26 on the SP card). The output is a square wave in which the bottom and top amplitudes increase and decrease from 11 V to 12 V. Before running this test, connect the DS3 and set the temperature to 45 °C, or connect a dummy thermistor value of 42 $\kappa\Omega$ to pins 2 and 3 of the conductivity cell connector.
	SCR—Tests the SCR DAC for the DS3 set point temperature (TP13 on the SCR card) and SRS current set point (TP17 on the SCR card). The output on each test point is a linear ramp that goes from 0 to 10 V in 2.5 seconds. Disconnect the DS3 and SRS before running this test.
	PHD—Tests the pH DAC (TP10 on the SP card). The output is a waveform with an increasingly linear ramp that goes from approximately 0 to 0.87 VDC in 31 seconds, with a steep slope for the first 5.5 seconds of the ramp. The decreasing side of the ramp is 25.5 seconds in duration.

The following tests can be run from the **DIAGNOSTIC TESTS** screen. To begin a test, select the asterisk (*) in the field beside the test name and press **Enter**. When the test is complete, the entry field displays either **P** (pass) or **F** (fail).

- NOTE Running the following tests disturbs the equilibration of the detector as services cycle on and off and the system runs through its test modes. After testing, allow the system to equilibrate before resuming operation.
- POWER—Checks the +5, ±15, and +24 volt monitor on the Relay card.
- CPU—Checks the CPU internal configuration and the Moduleware checksum.
- DX-LAN—Checks the DX-LAN hardware configuration and loopback.
- SRS—Varies the SRS power requirements and checks the flags.
- DS3—Varies the DS3 temperature set point and checks the flags.
- CELL DRIVE—Switches in a resistor in place of the cell to provide a calibrated signal to read.
- LEAK—Checks the detector's leak sensor for a correct, open circuit, or short circuit condition.

C.2.8 Leak Sensor Calibration and Status

This screen reports the status of leak sensor parameters.

LEAK SENSOR CALIBR	ATION AND STATUS
MEASURED VALUE: CURRENT CONDITION: CALIBRATION VALUE: LOW LEAK THRESHOLD:	2.48 DRY 2.50 2.70
Help Message	

Figure C-29. Leak Sensor Calibration and Status Screen

Screen Field	Description
MEASURED VALUE	Reports the measured voltage from the leak sensor.
CURRENT CONDITION	Reports the current (error) condition of the leak sensor: WET, DRY, or ERR. Error indicates an open or short circuit. To calibrate a leak sensor, select CAL and press Enter . After calibration, the field will revert to DRY, unless an error condition exists.
CALIBRATION VALUE	Reports the value saved when the leak sensor was last calibrated.
LOW LEAK THRESHOLD	Reports the threshold value below which a leak is indicated. This is based on the calibration value.

C.2.9 Signal Statistics

This screen enables you to monitor the selected input to the A/D circuitry. When the screen is first displayed, the **MAX** and **MIN** status values are equal to the **INPUT** value, and **DURATION** reads 0. Status values are reported in A/D volts and are updated dynamically.

	SIGNAL	STATISTICS
CELL:	NORM	
INPUT:	C FINE	
	MAX:	n.nnn volts
MIN: n.nnn volts		
DUR	ATION: I	nnn.nn Minutes
Help Message		

Figure C-30. Signal Statistics Screen

Screen Field	Description				
CELL	Selects the cell test mode:				
	NORM—Uses input data from the cell.				
	FIXED—Uses a fixed dummy cell for input.				
INPUT	The measured data from the A/D circuit:				
	C FINE—Conductivity cell fine input				
	C COARSE—Conductivity cell coarse input				
	C THER—Conductivity cell thermistor input				
	E FINE—Amperometry cell fine input				
	E COARSE—Amperometry cell coarse input				
	E pH—Amperometry cell pH input				
	LEAK—Leak detector input				
	DRIVE—Cell drive circuit input				
MAX	The maximum input data value during the duration of the test.				
MIN	The minimum input data value during the duration of the test.				
DURATION	The duration (in minutes) of the test. The test starts when you enter this screen and terminates when you exit.				

C.2.10 Calibrate Conductivity Cell

This screen allows you to calibrate the conductivity cell with 1 mM KCl.



Figure C-31. Calibrate Conductivity Cell Screen

Screen Field	Description
MEASURED CONDUCTIVITY	Reports the measured conductivity from the conductivity cell.
Calibration	Select CAL and press Enter to calibrate the conductivity cell to the value displayed in the measured conductivity field. The calibration assumes that uncontaminated 1 mM KCl is flowing through the cell at normal backpressure. The new value replaces the previous cell calibration constant.

C.2.11 pH Calibration

This screen allows you to calibrate the pH reference electrode in the amperometry cell with either Na correction or linear (no correction). The steps in this screen must be performed in sequence. Two calibrations are required.

- Do the first calibration at pH 7.0. With the electrode in pH 7.0 buffer solution, verify that the **MEASURED pH** field displays 7.0. If not, press Select and then Enter.
- Do the second calibration with another buffer solution of known pH; for example, pH 10.0.



Figure C-32. pH Calibration Screen

Screen Field	Description
MEASURED pH	Reports the pH measured from the electrode.
SELECT CAL	RDY indicates no selection has been made. Calibration will not occur. Select CAL and press Enter to calibrate the electrode for pH 7.0.
2nd BUFFER	Enter the known pH of the second buffer solution. With the reference electrode in the second buffer solution, press Enter to perform the second calibration.
CORRECTION TYPE	Select Na to apply a correction for sodium.
The strip of eight 2-pin connectors on the ED50 electronics chassis provides two relay outputs, two TTL outputs, and four TTL inputs (see Figure D-1).

- Connect the outputs to the TTL or relay inputs of a Dionex or non-Dionex device to control functions in the connected device. The devices must be compatible with the ED50's TTL and relay signals.
- Connect the inputs to a Dionex or non-Dionex device to control four detector functions.

Connection instructions are in Section D.1.



Figure D-1. TTL Connector Strip (ED50 Front View without Upper Door)

D.1 TTL and Relay Connections

The TTL/relay connector strip is located on the electronic chassis behind the upper door (see Figure D-1). Each 2-pin connector includes a signal pin and a ground pin.

- 1. Twisted pairs of wires (P/N 043598) and two-pin connector plugs (P/N 921019) are provided in the ED50 Ship Kit. Attach a two-pin plug to each end of the twisted pair of wires to be connected. The signal wire goes on top and the ground wire goes on the bottom of each plug.
- Connect these plugs to the TTL or relay connectors on the ED50 and the other module(s) as needed for your application. Check the polarity of each connection. Connect signal wires to signal (+) pins and ground wires to ground (-) pins. If necessary, remove wires from the two-pin plugs and reinsert them in the correct positions.
- 3. Route the wires from the ED50 electronics chassis through the upper chase to the rear panel.
 - NOTE See Table F-4 in Appendix F for the Relay/TTL connector pinouts. Connections 1 and 2 can be programmed to switch any low-voltage control. Switched current must be less than 200 mA and 42 V peak.



The relay outputs, TTL inputs, and TTL outputs all use a connector of the same style. Do not inadvertently connect relay loads that include power supplies to the TTL inputs or TTL outputs. Relay loads in excess of 200 mA or with included power supplies over 42 V may damage the relay drivers on the CPU module.

D.2 TTL and Relay Output Operation

The ED50 provides two TTL outputs and two relay contacts to control functions in external devices such as an integrator, autosampler, or another Dionex module.

After connecting the TTL and Relay outputs (see Section D.1), toggle the output states on and off from either the **DETAIL** screen or from the **METHOD** screen. The **METHOD** screen allows programming of the output states in method steps for timed operation.

- To turn on a TTL or relay output, set the corresponding output field in the **DETAIL** screen or **METHOD** screen to **1** (closed).
- To turn off a TTL or relay output, set the corresponding output field to **0** (open).

DETAIL SC	REEN	DC AMPERC	METRY	TTL1 0
OUTPUT '	128.2 nA	CELL	ON	TTL2 1
OFFSET	58.7 nA	RANGE	200 n A	RLY1 1
TOTAL	184.9 nA	REF	Ag	RLY2 0
рН	12.2		_	
	POTE	ENTIAL + 0.8	0 V	
LOCAL		METHOD 05	123.	45 MIN
Help Messa	ige			

Figure D-2. Detail Screen (DC Amperometry Mode)

D.3 TTL Input Operation

D.3.1 TTL Input Functions

The four TTL inputs can be connected to devices capable of providing TTL output signals. Signals from the connected devices can control up to four of the functions listed below. In the **TIME FUNCTION IN** screen (see Figure D-3), use the **Select** buttons to assign TTL1 through TTL4 to any four of the functions.



Figure D-3. Time Function In Screen

OFFSET

Returns the analog (recorder) output to a predetermined baseline and zeros the display.

HOLD/RUN

Controls the detector method clock. A signal from the controlling device can turn the method clock on (Run) and off (Hold/Reset). Hold/Reset resets the method clock to zero and executes **INIT** conditions.

SRS OFF/ON

Turns the SRS current on and off.

CELL

This function is available only if the ED50 has an amperometry cell. Turns the cell off and on.

METHOD NUMBER INCRement

Increases the method number by one. Each additional signal increases the method number by one more.

When the method clock is zero (or **INIT**), increasing the method number executes the **INIT** conditions of the new method. When the method clock is greater than zero, increasing the method number begins running the new method at the current elapsed method clock time. This has the same result as selecting a new method number when the detector is in Local mode.

METHOD NUMBER DECRement

Decreases the method number by one. The operation is as described under TTL input 3 above, except that the method number decreases.

MARK

Sends a 10% positive event mark to the analog (recorder) output.

RANGE x10

Sets the analog output scale factor between 0.01 and 3000 μ S.

D.3.2 TTL Input Signal Modes

The ED50 TTL inputs respond to four types of signals to accommodate different types of device output signals. The default signal mode, normal edge, is compatible with the output signals provided by Dionex modules. If the device connected to the ED50 outputs a different signal type, select the appropriate signal mode from the **TIME FUNCTION IN** screen (see Figure D-3).

The four input signal modes are:

- *Normal Edge*: In normal edge operation, the negative (falling) edge of a signal turns on the function and the positive (rising) edge turns off the function (see Figure D-4).
- *Inverted Edge*: The inverted edge mode works identically to the normal edge mode except that the positive and negative edges are reversed in function.

• *Normal Pulse*: In normal pulse operation, the negative (falling) edge of the TTL signal is the active edge and the positive (rising) edge is ignored.

The minimum pulse width guaranteed to be detected is 50 ms. The maximum pulse width guaranteed to be ignored as noise or invalid is 4 milliseconds. The action of the ED50 is undefined for pulses less than 50 ms or greater than 4 ms.

• *Inverted Pulse*: The inverted pulse mode operates identically to the normal pulse mode except that the positive and negative edges are reversed in function.



Figure D-4. TTL and Relay Input Signal Modes

Function	Cond.	DC Amp.	Int. Amp.	Volt.
Temperature compensation digital-to- analog converter	Х			
Cell chopper, driver	Х			
Offset digital-to-analog scaling switch	Х			
Conductivity signal receiver	Х			
Second-stage amplifier and gain switch	Х			
Synchronous rectifier	Х			
5 mS noise filter	Х	Х		Х
DC amplifier 100 mS filter	Х	Х		
Bipolar cell drive analog-to-digital filter		Х	Х	Х
Amperometry cell drive smoothing filter		Х	Х	Х
pH slope and offset corrector		Х	Х	Х
Cell receiver/driver		Х	Х	Х
Fine and coarse integrators			Х	
Signal selection (MUX)	Х	Х	Х	Х
16-bit analog-to-digital converter	Х	Х	Х	Х
Digital interface	Х	Х	Х	Х

Table E-1 lists the functions of the Signal Processor (SP) card.

Table E-1. SP Card Functions

F.1 Recorder/Diagnostic Signal Pinouts

This section describes the Recorder/Diagnostic Signal pinouts. The connector is supplied plugged into the socket. The pins are numbered consecutively from 1 to 10 (top to bottom).

Pin	Signal
1	Recorder Negative
2	Recorder Positive
3	SRS Supply Voltage
4	DS3 Supply Current
5	Conductivity Cell Flow Stream Temperature
6	Amperometry Cell Flow Stream pH
7	Amperometry Cell Voltage, Working to Reference Electrode
8	+10 V Reference from SCR Card
9	Integrated Amperometry Scope Sync. Pulse
10	Common Ground for Signals 3 through 9

Table F-1. Recorder/Diagnostic Cable Pinouts

F.1.1 Signal Electrical Parameters

- **Pin 1** Attach the negative input of the chart recorder to pin 1.
- Pin 2The full-scale output range setting (0 to 0.01 V, 0 to 0.1 V, or 0 to
1.0 V) is selected from the ANALOG OUTPUT screen.

The output resistance is 1 to 2 k Ω .

Pin 3 The voltage is equal to that developed across the SRS. The SRS is driven by a regulated current source.

The output resistance is $10 \text{ k}\Omega$.

Pin 4The voltage is proportional to the DS3 heater current. The
maximum heater power produces approximately 1.2 V.

The output resistance is 5 k Ω .

Pin 5The voltage is related to the inverse exponential of the temperature.
Table F-2 lists the conductivity flow stream temperatures.

The output resistance is 1 k Ω .

°C	Volts	Slope (-mV/°C)
0	2.00	88
5	1.71	75
10	1.42	63
15	1.18	52
20	0.97	43
25	0.80	35
30	0.65	28
35	0.53	23
40	0.45	20
45	0.35	15
50	0.30	13

Table F-2. Conductivity Flow Stream Temperatures

The voltage is proportional to the pH, after calibration, as indicated in Table F-3.

The output resistance is 900 Ω .

рН	Volts
0	-0.7
1	-0.6
2	-0.5
3	-0.4
4	-0.3
5	-0.2
6	-0.1
7	0.0
8	0.1
9	0.2
10	0.3
11	0.4
12	0.5
13	0.6
14	0.7

Table F-3. Amperometry Cell Flow Stream Temperatures

Pin 6

Pin 7	The voltage is equal to the applied amperometry cell voltage.
	The output resistance is 790 Ω (The polarity is reversed.)
Pin 8	The signal is 10.00 ± 0.01 V.
	The output resistance is 0Ω .
	The maximum load current capability is 10 mA. This output may be divided with a resistor network to provide an offset to a monitoring device. Shorting or overloading this output will disrupt operation of the SCR module.
Pin 9	0 to 5 V logic pulse of 1 mS duration at the start of each integrated amperometry waveform cycle (time zero on the WAVEFORM screen).
	The output resistance is approximately $100 \ \Omega$.
	The maximum current is approximately 10 mA.
Pin 10	A signal ground (0 volts) for monitoring only. Avoid connecting this pin to any grounds or sources of AC or DC current. This ground may be used in common for any of the signals on pins 3 through 9.

F.2 TTL/Relay Pinouts

The TTL and Relay connectors are on the DX-LAN/Relay card. The TTL and Relay connectors all have the same pinout configuration; be careful to use the correct connector.

Connector Number	Pin Number	Description
Relay 1	1 and 2	Solid State Relay Contacts Out
Relay 2	1 and 2	Solid State Relay Contacts Out
Relay 3	1	TTL Out (1 k Ω pull up to +5, 100 mA sink)
	2	Ground
Relay 4	1	TTL Out (1 k Ω pull up to +5, 100 mA sink)
	2	Ground
Relay 5	1	Input TTL 1
	2	Ground
Relay 6	1	Input TTL 2
	2	Ground
Relay 7	1	Input TTL 3
	2	Ground
Relay 8	1	Input TTL 4
	2	Ground

Table F-4. TTL/Relay Connector Pinouts

F.3 DS3 Connector Pinouts—SCR

The DS3 Detection Stabilizer connects to the SCR card. The connector is a double-row, 1.6 cm (0.63 in) latching displacement connector.

Pin Number	Description
1	DS3 Ground (body)
2	+24 V
3	Base Drive
4	Emitter
5	Emitter
6	Thermistor Ground
7	Thermistor
8	Leak +5 V
9	Leak
10	Leak Ground
11	Disconnect
12	Disconnect Ground (24-gauge)

Table F-5. DS3 Connector Pinouts

F.4 SRS Connector Pinouts—SCR

The SRS (Self-Regenerating Suppressor) connects to the SCR card. The connector is a double-row, 0.84 cm (0.33 in) latching displacement connector.

Pin Number	Description
1	Ground
2	Thermistor
3	SRS Positive
4	SRS Negative
5	Disconnect Sense
6	Disconnect (Ground)

Table F-6. SRS Connector Pinouts

5.8 Amperometry Cell Connector Pinouts—SP

The amperometry cell connects to the SP card. The amperometry cell connector is a single-row, shielded BERG-type latching connector. With the connector on the cable facing you and the open metal shield on the left, pin 1 is at the top.

Pin Number	Description	Color (inside cable)
1	Ground Counterelectrode	Black
2	Working Electrode	Red
3	pH Reference Electrode pre-amp out	Brown
4	Ag/AgCl Reference Electrode pre-amp out	Orange
5	+15 V	Yellow
6	-15 V	Blue
7	Amperometry Cell Disconnect	Green
8	Spare	Purple

Table F-7. Amperometry Cell Connector Pinouts

F.5 Conductivity Cell Connector Pinouts—SP

The conductivity cell connects to the SP card. The connector is a single-row, shielded, latching displacement connector.

Pin Number	Description	Color (inside cable)
1	Cell Drive	Red COAX
2	Ground (Thermistor and Shield)	All COAX shields
3	Thermistor	Black COAX
4	Cell Return	Red COAX
5-8	Grounded (Plug Body Shield)	On receptacle only, not on plug

Table F-8. Conductivity Cell	Connector Pinouts
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G • Reordering Information

Part Number	Item	Quantity
044130	DS3 Detection Stabilizer	1
044132	Shielded Conductivity Cell	1
044108	Amperometry Cell, Gold W.E.	1
044109	Amperometry Cell, Platinum W.E.	1
044110	Amperometry Cell, Silver W.E.	1
044111	Amperometry Cell, Glassy Carbon W.E.	1
045972	Cell Gasket	1
045937	Wing Screw	1
046617	Amperometry Cell Insulation Plate	1
045796	Cell Mounting Screws	1
045973	Cell Mounting Washers	1
048749	Amperometry Cell Bracket	1
046333	pH Reference Electrode	1
045967	pH Reference Electrode Stop Ring	1
048410	pH Reference Electrode O-ring	1
045968	pH Reference Electrode Compression Nut	1
045868	pH Reference Electrode Cable	1
049161	Cable (for connecting Cypress Systems cell	1
	electrodes to the ED50 pre-amp board)	
036313	Polishing Kit	1
036319	Coarse Polishing Compound	1
036318	Fine Polishing Compound	1
049721	Pink Eraser	1
036321	Polishing Pads	1
043276	Dionex Ferrule Fittings	1
043275	10-32 Fitting Bolts	1
042690	0.25-mm (0.010-in) ID Tubing (for cell outlet	1
	backpressure)	

Part Number	Item	Quantity
042627	Union (for connecting backpressure tubing to waste line)	1
045460	SRS Gas Separator Waste Tube	1
045877	Backpressure Coil for 4 mm SRS	1
046346	SRS-to-ED50/ED50 Control Cable	1
042690	0.25-mm (0.010-in) ID Tubing (for DS3 or cell inlet connection)	1
043598	Twisted Black and Red Wires (for recorder/diagnostic and TTL/Relay connections)	1
921019	Green TTL Connector Plugs	1
954745	3.15 Amp Fuse (Fast-Blow IEC127, type 1)	2
960748	IEC Jumper Power Cord	1

Numerics

10BASE-T cable installation, B-5 10BASE-T DX-LAN interface installation, B-4–B-6

A

Absorbance detection, 1-1 AD20 Absorbance Detector, 2-15 Ag/AgCl half-cell, 2-15 Air bubbles, B-11 Amperometry Plumbing schematic, B-18 Amperometry cell Connections, 2-8 Description, 2-14 Installation, B-18 Maintenance, 3-18 Noise test, C-32 On/off control, C-8, C-14, C-19 Specifications, A-3 Time in use, C-27 Analog output Connections, 2-8 Filter, C-23 Scale factor, D-5 Setup, C-23 Analog output range Full-scale output, A-1 Selection of, C-3, C-6 Analog test points, C-28 Arrow buttons, 2-4 AutoSuppression, B-10

B

Backpressure limits, 5-2

Backpressure line, 5-2 Backpressure requirements, B-11 Band broadening, 2-15 Baseline Noisy or drifting, 4-3 Oscillations, 2-11, 3-10–3-11 Beep, front panel buttons, C-22 Bessel filter, C-23 BIOS, 2-10 Revision number, 3-3, C-26 BNC DX-LAN interface installation, B-7–B-9 BNC tee connector installation, B-8 Button descriptions, 2-4–2-5

C

Cable routing, 2-6 Cables 10BASE-T DX-LAN, B-4-B-5 Coaxial DX-LAN, B-7-B-8, C-29 Calibrating the cell, 5-4, C-37 Calibrating the pH reference electrode, C-38 Cards, 2-9 See also Names of cards Cascading hubs, B-6 Cell See Amperometry cell See Conductivity cell Circuitry, A/D, C-36 Clock See Method clock Coaxial DX-LAN cable installation, B-8 Components, 2-12 Conductivity cell, 2-11 See Also DS3 Detection Stabilizer See Also Shielded conductivity cell Air bubble removal, 5-2 Backpressure limits, 5-2

Backpressure line, 5-2 Benefits. 2-11 Calibration, 2-11, C-37 Calibration constant, 5-4 Calibration procedure, 5-4 Connections, 2-8 Description, 2-11 Noise test, C-32 Specifications, A-2 Conductivity detection, 1-2 Temperature variations, 2-11 Conductivity mode, C-2-C-5 Analog output range, C-3 Method parameters, C-5 Start-up procedure, 3-1 Temperature compensation, 3-10-3-11 Connectors TTL/Relay control, D-1 Contacting Dionex, 4-1, 5-1 Control panel, 2-1-2-2 Counterelectrode, 2-14 CPU card. 2-10 Cursor buttons, 2-4 Cursor movement, 2-4 Cyclic Voltammetry mode, 3-13, 3-16 Cypress Systems, Inc., 3-13

D

DAC testing, C-32 DC Amperometry, 1-2 DC Amperometry mode, C-13–C-16 Detector sensitivity, C-14 Method parameters, C-16 Start-up procedure, 3-2 Degassing, B-11 Delete Front panel button, 2-3 Deleting Field entries. 2-3 Method steps, 2-3, 3-9 Methods, 3-9 Description TTL input control, D-4 Detection modes, 1-2 Selection, C-1 Detector interface card, 2-10 Installation procedure, B-4–B-5, B-7–B-8 Detector output High, 4-2 Low, 4-2 None, 4-1 Detector specifications, A-2 Diagnostic Menu, C-1, C-25 Diagnostic screens Accessing, 2-5 Diagnostic tests, C-32 Diagnostics, 4-12 Accessing, C-25 Dionex Contacting, 4-1 Direct control mode, 3-5 Display (LCD), 2-1 Backlight, 2-1 Backlight adjustment, C-22 Time in use, C-27 DS3 Detection Stabilizer, 2-11-2-12, 3-1 Benefits, 2-12 Connections, 2-8 Disassembling, 4-7 Installation, B-10, B-13-B-15 Leak sensor. 2-12 Liquid leaks, 4-7 Operating modes, B-10 Over/under temperature, C-28 Replacing the cell, 5-2

Specifications, A-3 Start-up, 3-1 Temperature compensation, 3-10 Temperature reading inaccurate, 4-10 Temperature selection, C-4, C-28 DX-LAN 10BASE-T cable installation. B-5 Coaxial cable installation, B-8-B-9 Coaxial cable specifications, C-29 **DX-LAN 10BASE-T interface** Installation. B-4–B-6 **DX-LAN BNC interface** Installation, B-7–B-9 DX-LAN card, 2-10 See Also Detector interface card DX-LAN network, 2-6 Card. 2-10 Error messages, C-29 Identification number, 3-3, C-26 Problem with communication, 4-12 Status screen, C-29

E

ED50 Electrochemical Detector Detection modes, 1-2 Diagnostics, C-25 Dimensions, A-1 Electrical connections, 2-7 Electrical specifications, A-1 Environmental specifications, A-1 Function, 1-1 Lifting Requirements, B-2 Manual conventions, 1-4 Replacement parts, 5-1 Shutdown procedure, 3-19 Time in use, C-27 Weight, A-1

Editing Methods, 3-8 Electrochemical detection Molecules detected by, 1-1 Electromagnetic interference (EMI), 2-13 Electronics, 2-7 Repair procedures, 5-1 Testing, C-32 Electronics cards, 2-9 See also Names of cards Electronics chassis Connections. B-7 TTL/Relay connections, D-2 Electrostatic discharge (ESD), 2-7 Eluents Conductivity suppression, 2-11 Errors See Troubleshooting Event marker, 2-3, D-5 External regenerant mode, B-10

F

Fields Normal video, 2-1 Reverse video, 2-1 Filter Analog output, C-23 Fittings, ferrule, 5-2 Front panel, 2-1 Front panel buttons Beeping sound, C-22 Description, 2-3–2-5, D-4 Testing, C-31 Full-scale output, A-2 Fuses, A-1 Rating, 2-6 Replacing, 5-9

G

Gas separator waste tube, B-11, G-2 Gold electrodes, 5-5 GP50 Gradient Pump SRS control, B-22

Η

Half-cells, 2-15 Hold/Run Front panel button, 2-4 Hub, 10BASE-T, B-4–B-7, B-9 Humidity, operating, A-1

I

INIT (initial conditions), 2-4 Insert Front panel button, 2-3 Inserting Method steps, 2-3 Installation Detector interface card, B-4-B-5, B-7-B-8 DS3 Detection Stabilizer, B-10 Shielded conductivity cell, B-10 TTL/Relay, D-2 TTL/Relay connections, D-2 Installation site, A-1, B-1 Integrated Amperometry mode, 1-2, C-7–C-12 Detector sensitivity, C-8 Integration periods, C-12 Method parameters, C-10 Start-up procedure, 3-2 Waveforms, 3-12 Integration period Stop/start times, C-12 Inverted edge, D-5 Inverted pulse, D-6

K

Keypad, 2-1–2-2 Description, 2-3–2-5, D-4–D-5 Testing, C-31

L

LC10 Chromatography Organizer, 5-4 DS3 installation, B-16 LC20 Chromatography Enclosure, 5-4 DS3 installation, B-16 LC30 Chromatography Oven, 3-1, 4-3, 5-4 DS3 installation, B-16 DS3 temperature range, 3-10 LCD backlight See also Display (LCD) Time in use, C-27 Leak sensor, C-34 Calibration, C-35 Status, C-35 Leaking Around cell cables, 4-9 DS3, 4-7 Reference electrode, 4-5 Leaks, liquid, 5-2 Lifting the detector, B-2 Local mode Commands allowed, 2-17 Selecting Locked Remote mode, 2-17

Μ

Main screen, 3-3 Maintenance procedures, 3-18 Mark Front panel button, 2-3

Selecting in a Method, C-6, C-11, C-17 Memory card, 2-9 Menu screens Accessing, 2-5 Overview, C-1 Selecting options, 2-5, C-2 Method clock Controlling with TTL input, D-4 Elapsed time, 3-5 Starting, 2-4 Stopping, 2-4 Method control mode, 3-5 Changing parameters, 3-6 Method steps, 2-18 Adding, 3-9 Blank field, 2-3, 3-7 Chronological order, 3-9 Creating, 3-7 Deleting, 2-3, 3-9 Initial conditions, 3-7 Maximum number, 3-7 Restoring the previous value, 2-3 Time 0.0. 3-7 Time field. 3-7 Viewing additional steps, 3-7-3-8 Methods. 3-5 Adding a step, 3-9 Changing, 3-8 Conductivity screen parameters, C-5 Creating, 3-7 DC Amperometry parameters, C-16 Deleting, 3-9 Deleting a step, 3-9 Editing, 3-8 Integrated Amperometry parameters, C-10 Number in memory, 2-18 Running a different method, 3-6 Running a method, 3-5

Saving, 3-8 Saving changes, 3-9 Step maximum, 3-7 Mobile phases pH, 2-15, C-9, C-15, C-20 Modes of operation *See* Local mode *See* Remote mode Module setup, C-22 Moduleware, 2-10, 4-12 Revision number, 3-3, C-26

N

Network See DX-LAN network Nonsuppressed mode, B-10 Backpressure requirements, B-12 Normal edge, D-5 Normal pulse, D-6

0

Offset, 3-2 Front panel button, 2-3 Selecting in a Method, C-6, C-11, C-17 Offset level, C-23 Operating configuration TTL, D-4 Operational screens, 2-5, C-1 Optimizing temperature compensation, 3-10 O-ring replacement, 5-8

Р

Parts replacement, 5-1 See Also Service procedures

Peaks Tailing, 4-4 рH Mobile phase, C-15 pH half-cell, 2-15 pH reading Always 7.0, 4-4 Cannot be set to 7.0, 4-4 nonexistent, 4-5 pH reference electrode See Reference Electrode Polarity DC Amperometry mode, C-14 Integrated Amperometry mode, C-12 Selecting the output voltage polarity, C-23 Polishing compounds, 5-6 Polishing working electrodes, 5-5-5-6 Potential. 4-6 applied, 3-16 DC Amperometry mode, C-14 Integrated Amperometry mode, C-12 Potentiostat, 2-14 Power connection. B-2 Power cord Requirements for, 2-6 Power requirements, A-1 Power supply, 2-6 Status, 2-10 Power supply card, 2-9 Power switch, 2-1 Actuator. 2-1 Power-up, 3-3 Printed circuit boards See Cards Problems See Troubleshooting Pulsed Amperometry, 1-2

R

Range DC Amperometry, C-14 Integrated amperometry, C-8 Selecting the analog output scale, D-5 Rear panel BNC tee connector installation, B-8 DX-LAN 10BASE-T cable installation. B-5 DX-LAN coaxial cable installation, B-8 Rear panel description, 2-6 Recorders Analog output setting, C-23 Connections. 3-15 Installation, B-21 Recycle mode, B-10 Redox reactions, 2-15 Reference electrode, 2-14–2-15 Calibration, C-38 Discolored, 4-5 Leaking, 4-5 Replacing the O-ring, 5-8 Selection, C-9, C-15, C-20 Shutdown procedure, 3-19 Refractive index detection, 1-1 Relay card, 2-10 Relav control Connections. 2-8 Direct control of, C-4, C-9 Remote mode, 2-17 Locked Remote, 2-17 Selecting Repair procedures See Service procedures Reproducibility, 2-12 Resetting the Method clock, 2-4 Reverse peaks, C-23 Rise time, C-23

Index

Running Methods, 3-6, C-10 Waveforms, 3-17, C-12

S

Safety messages, 1-5 Saving Methods, 3-8–3-9 SCR card. 2-9 Screens Diagnostic, C-1 Operational. C-1 Select buttons, 2-4 Self-Regenerating Suppressor Backpressure requirements, B-11 See SRS Sensitivity Conductivity mode, C-3 DC Amperometry mode, C-14 Integrated Amperometry mode, C-8 Voltammetry mode, C-19 Service procedures Conductivity cell calibration, 5-4 Electronic components, 5-1 Fuse replacement, 5-9 Polishing the working electrode, 5-5 Reference electrode O-ring replacement, 5-8 Removing air from the conductivity cell, 5-2 Shielded conductivity cell, 2-13 Installation, B-10 Temperature compensation, 3-11 Shift in reference, 4-6 Shift in reference potential, 4-6 Shutdown procedure, 3-19 Signal modes for TTL input, D-5

Signal processor card See SP card Signal statistics, C-36 Site requirements, B-1 SP card, 2-9, E-1 SRS Connections Current setting, C-3, C-5 Power control, B-22 Power supply specifications, A-3 Start-up, 3-2 Temperature setting, C-28 Time in use, C-27 Voltage range setting, C-28 Starting Methods, 2-4 Start-up procedure, 3-1 Conductivity mode, 3-1 DC Amperometry mode, 3-2 Integrated Amperometry mode, 3-2 Stopping Methods, 2-4 Strip chart recorder See Recorders Supply Control/Relay card, 2-9 Symbols on labels, 1-6 Systems Chromatography modules, B-10

Т

Temperature Minimizing the effect of variations, 2-11– 2-12, 3-11 Reading is inaccurate, 4-10 Temperature compensation, 2-11 Optimizing, 3-10 Temperature compensation factor, 3-10–3-11

Selection, C-4–C-5 Temperature, operating, A-1 Testing electronics, C-32 Thermistor, C-33 Time On the Method clock, 3-5 See Also Method clock Time Function In screen, D-5 Timed Method steps, 3-7 Triangle wave, 3-16 Troubleshooting, 4-1 See Also Diagnostics Cell constant reading inaccurate, 4-11 Diagnostic tests, 4-12 DS3 is leaking, 4-7 DS3 temperature reading inaccurate, 4-10 DX-LAN communication, 4-12 High detector output, 4-2 Low detector output, 4-2 No detector response, 4-1 Noisy baseline, 4-3 pH readout always at 7.0, 4-4 pH readout cannot be set to 7.0, 4-4 pH readout nonexistent, 4-5 Reference electrode is discolored. 4-5 Reference electrode leaks, 4-5 Reference potential shifts, 4-6 Tailing peaks, 4-4 TTL connections. 2-8 TTL control Direct control of, C-4, C-9 SRS automatic power control, B-22 TTL/Relay control, D-1 Connectors, D-1 Input operation, D-4 Input signal modes, D-5 Installation, D-2 Output operation, D-2

TUV, 1-6

V

Video, normal, 2-1 Video, reverse, 2-1 Voltage, full-scale, C-23 Voltammetry mode, 3-13, C-18–C-21 Measuring the cell current, 3-15 Non-Dionex cells, 3-13 Running a waveform, 3-17 Waveform programming, 3-16 Waveforms, 3-12

W

Warranty, voiding, 5-1 Waveform Running, C-8 Waveforms, 3-2, 3-12 Developing for integrated amperometry, 3-13 Programming, 3-16 Running, 3-17 Selecting a SAVE TO number, C-12 Selecting a waveform to edit, C-12 Selecting a waveform to run, C-10, C-12 Working electrode, glassy carbon Baseline noise, 3-3 Start-up procedure, 3-3 Working electrodes Maintenance, 3-18 Materials, 2-14 Part numbers, 2-14 Polishing, 5-5-5-6, B-19

Ζ

Zero position, C-23